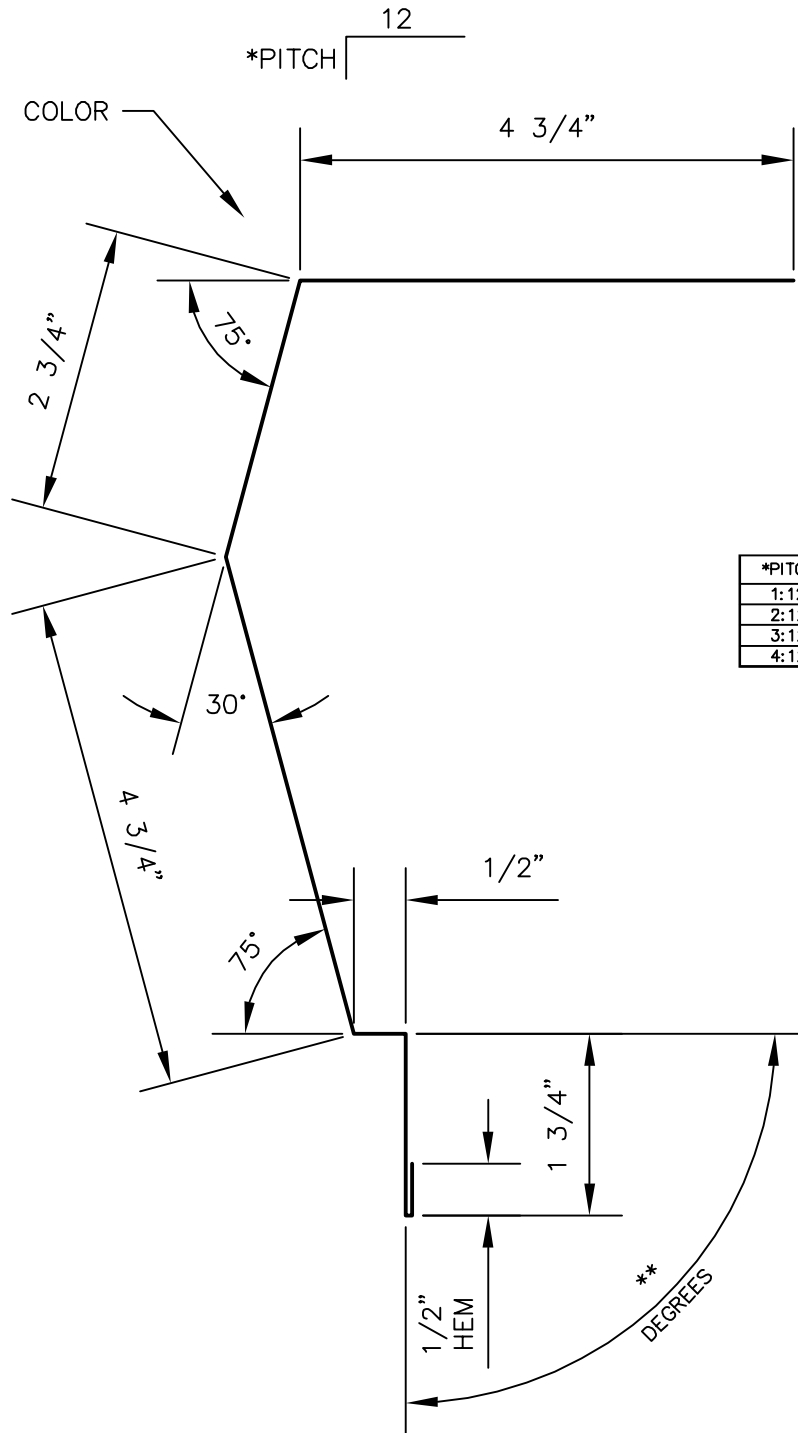


# MAXIMA TRIM INDEX

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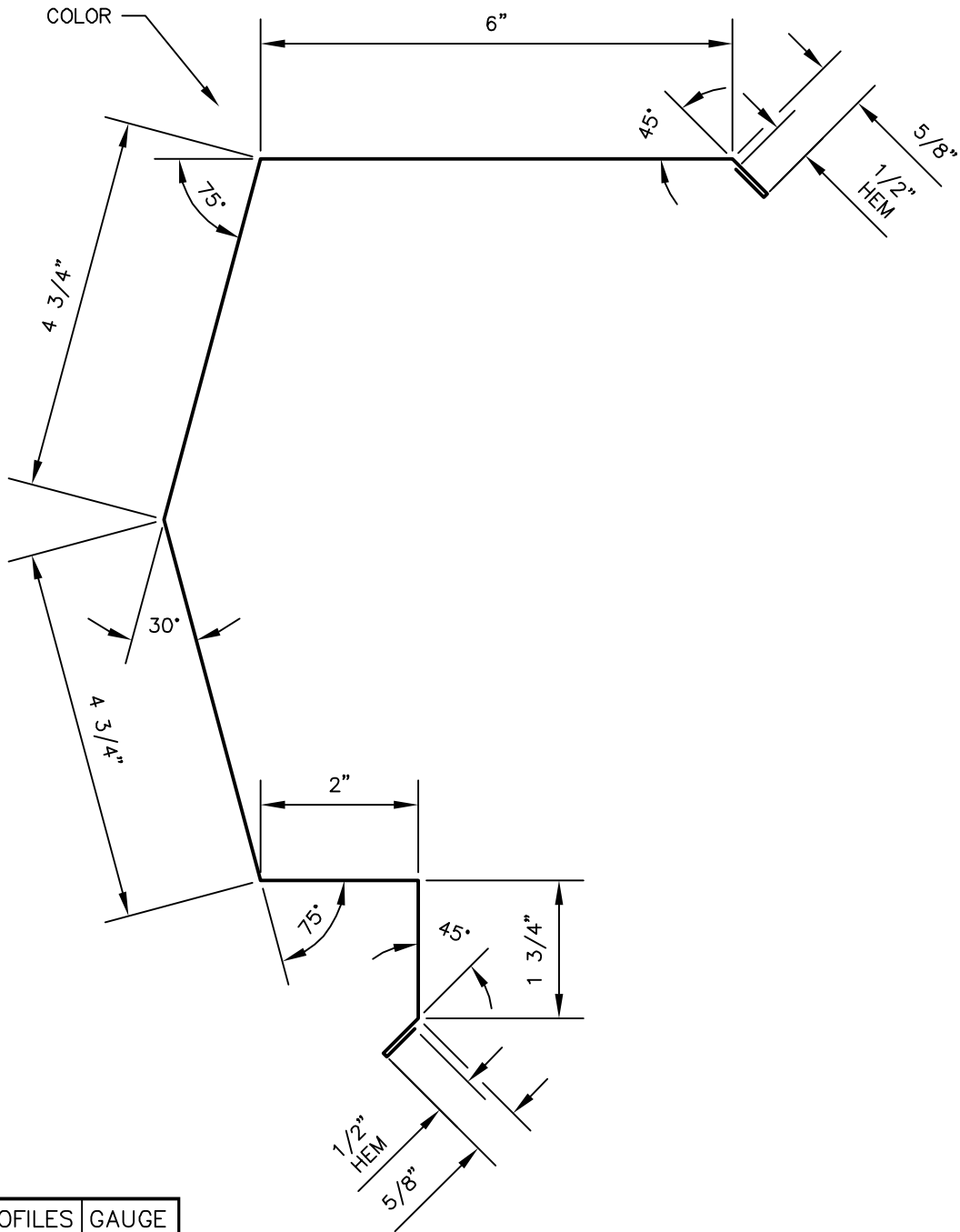
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		196C
		196D



*PITCH	**DEGREES
1:12	95°
2:12	99°
3:12	103°
4:12	108°

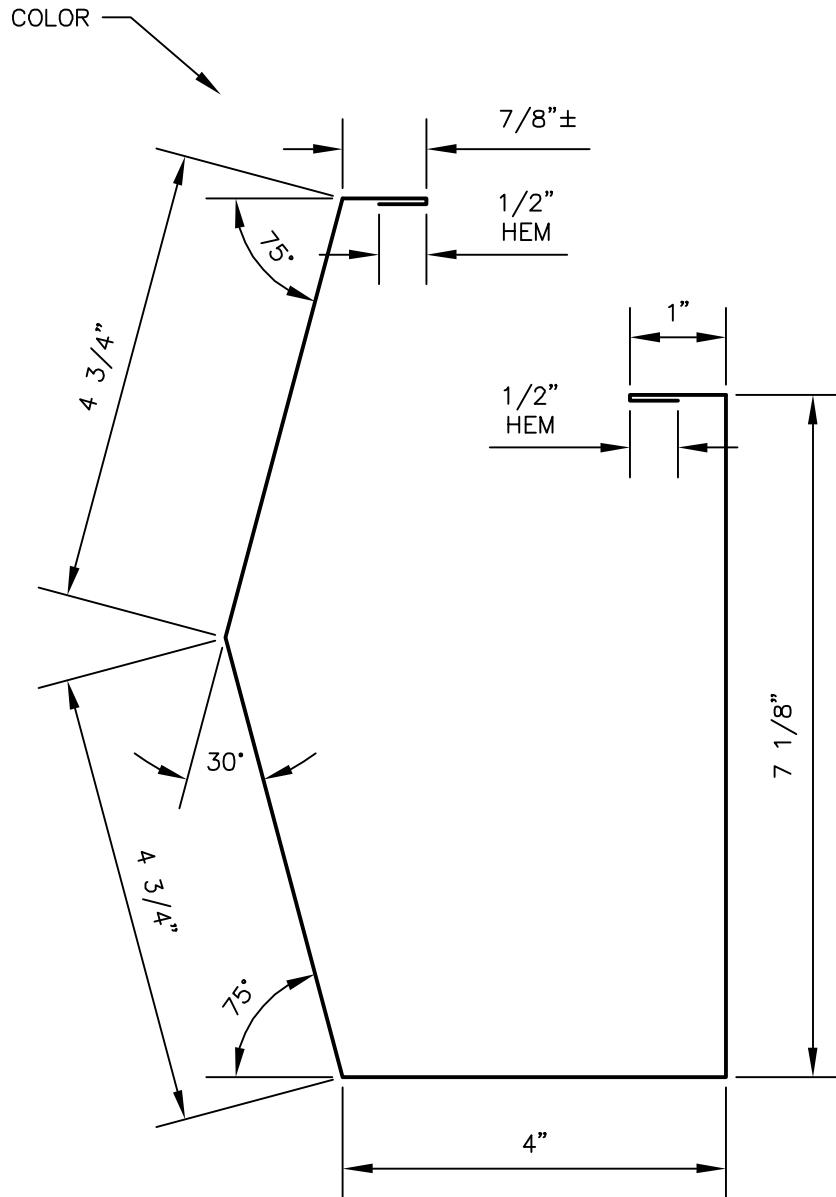
### SCULPTURED EAVE TRIM

PANEL PROFILES	GAUGE
MAXIMA 2"	24
MAXIMA ADV	24



PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

RAKE TRIM



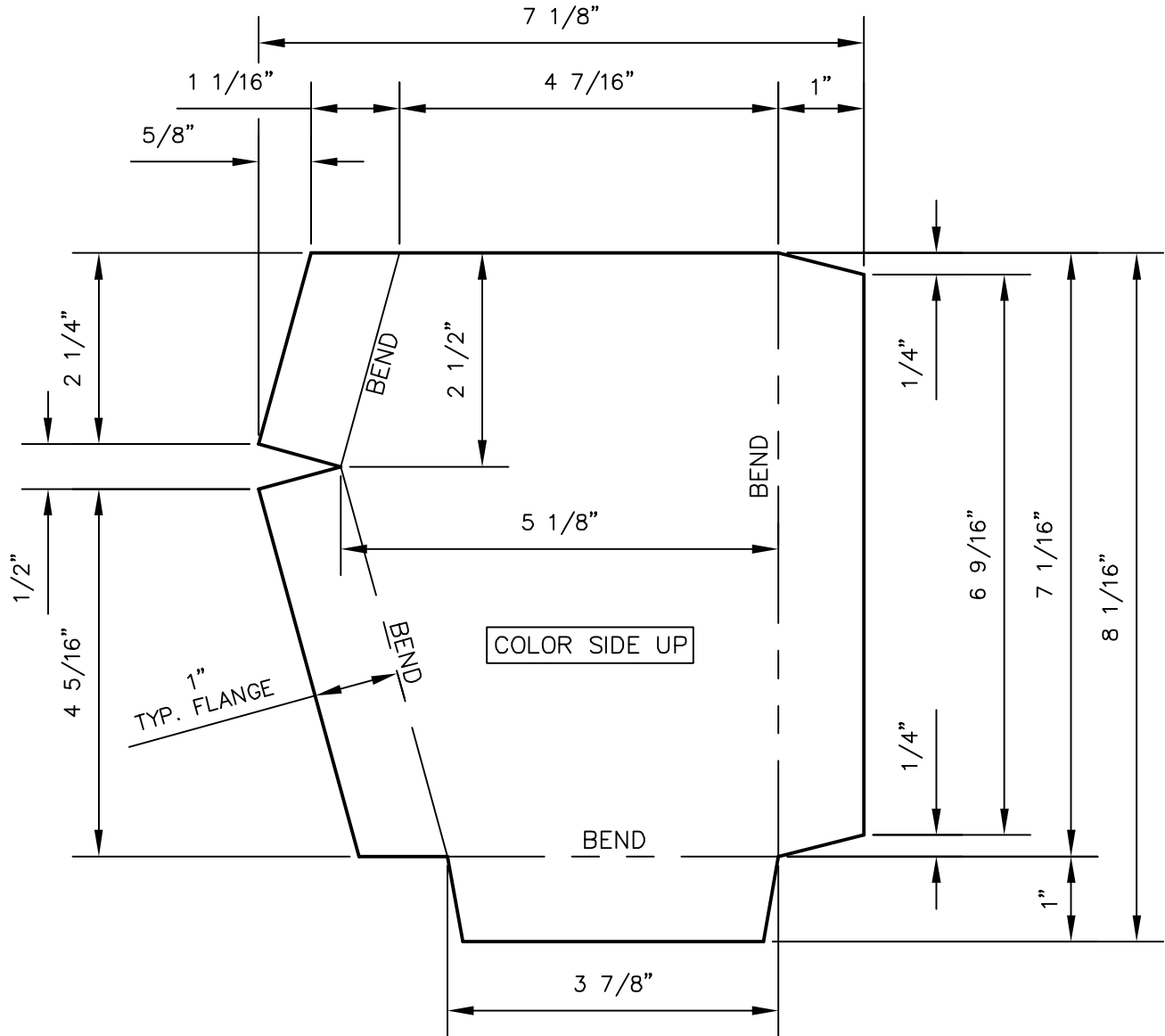
### GUTTER (FOR UP TO 2:12)

(FOR 2" MAXIMA PANEL ONLY)

PANEL PROFILES	GAUGE
MAXIMA 2"	24
MAXIMA ADV	24

7-01-13 rev.  
 9-27-11 rev.  
 9-18-97

GIRTH:  $23 \frac{1}{2}"$   
 BENDS:  $90^\circ$  UNLESS NOTED



## GUTTER END CAP (UP TO 2:12) - PATTERN

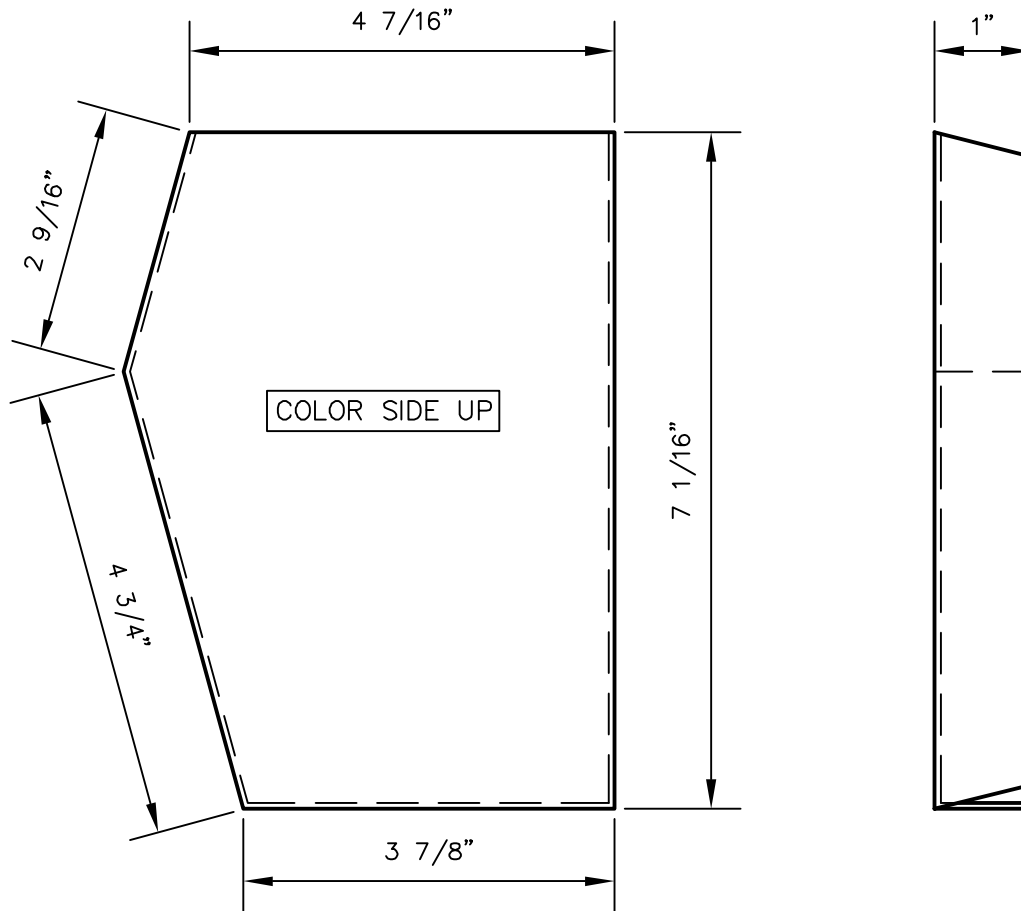
(RIGHT HAND SHOWN - LEFT HAND OPPOSITE)

(FOR MAXIMA 1.5" & 2" PANELS ONLY)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA ADV	24 or 26

5-19-16 rev.  
 8-22-13 rev.  
 9-27-11 rev.  
 1-20-98 rev.  
 1-03-94

GIRTH: 7 1/8" X 8 1/16"  
 BENDS: DOWN 90°  
 FINISHED DETAIL: MXTW-0104A



### GUTTER END CAP (UP TO 2:12) - FINISHED

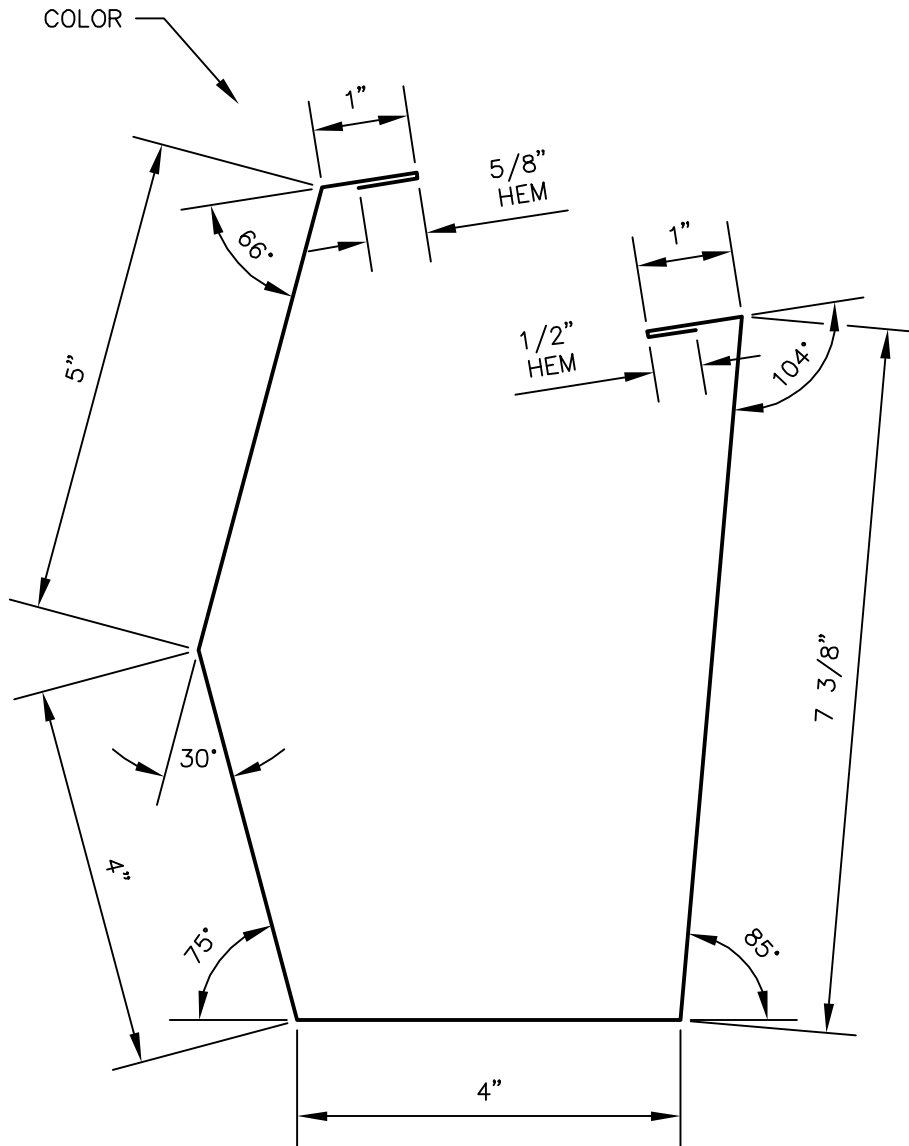
(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

(FOR MAXIMA 1.5" & 2" PANELS ONLY)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA ADV	24 or 26

5-19-16 rev.  
 8-22-13 rev.  
 9-27-11 rev.  
 12-24-97

GIRTH: SEE PATTERN MXTW-0104  
 BENDS: SEE PATTERN MXTW-0104



**GUTTER (2:12 TO 4:12)**

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

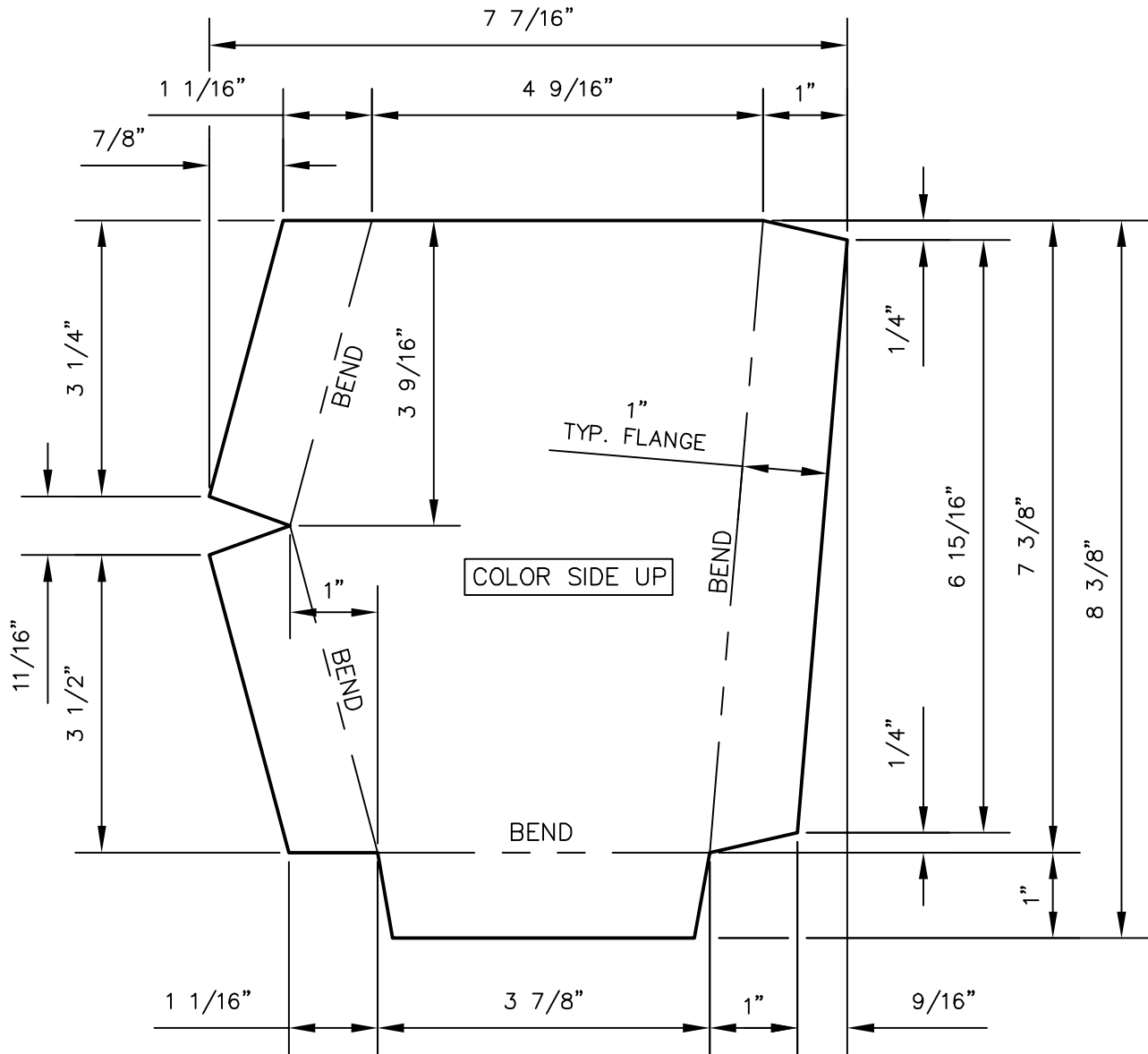
(FOR MAXIMA 2" PANEL ONLY)

PANEL PROFILES	GAUGE
MAXIMA 2"	24
MAXIMA ADV	24

7-01-13 rev.  
 9-27-11 rev.  
 4-15-03 rev.  
 6-18-98 rev.  
 9-18-97

GIRTH: 23 1/2"  
 BENDS: 90° AND AS NOTED





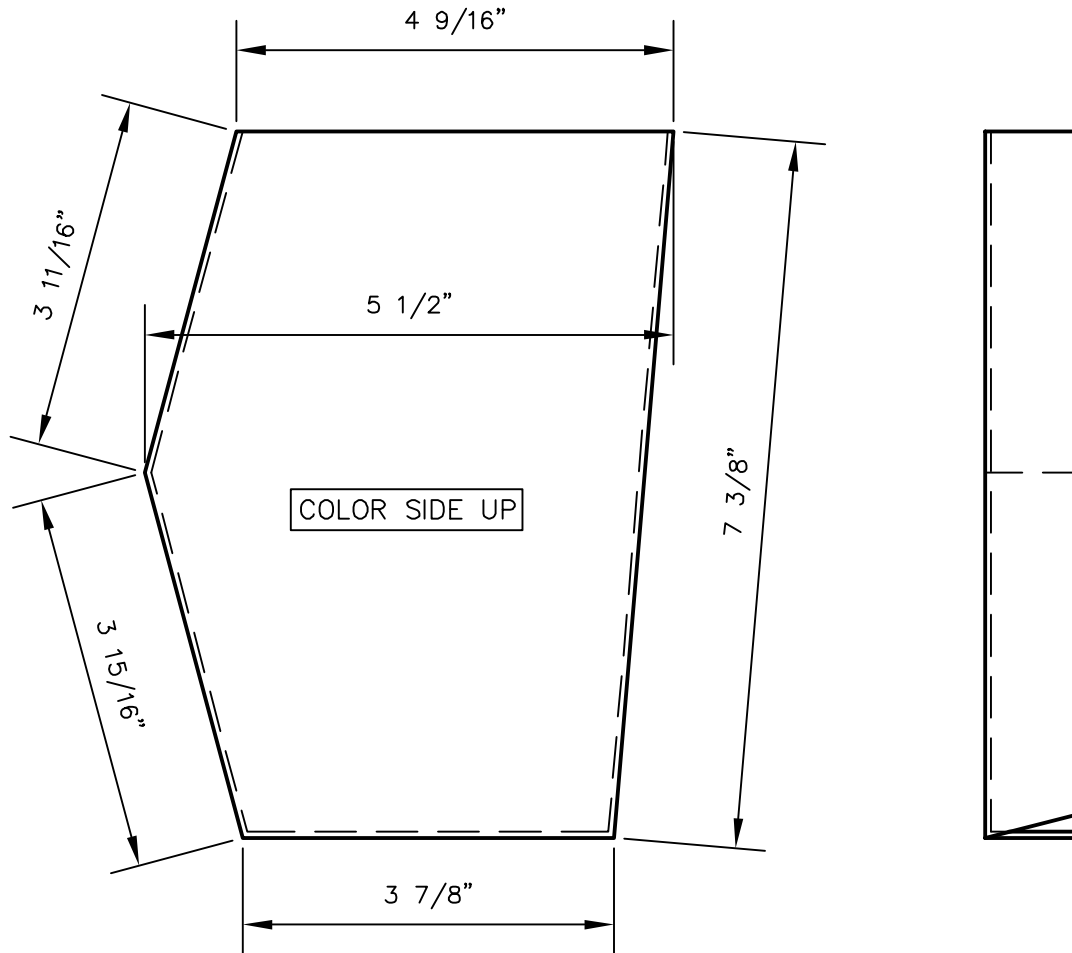
### GUTTER END CAP (2:12 TO 4:12) - PATTERN

(RIGHT HAND SHOWN - LEFT HAND OPPOSITE)  
 (FOR MAXIMA 1.5" & 2" PANELS ONLY)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA ADV	24 or 26

5-19-16 rev.  
 8-22-13 rev.  
 9-27-11 rev.  
 9-18-97

GIRTH:  $7 \frac{7}{16}$ " X  $8 \frac{3}{8}$ "  
 BENDS: DOWN 90°  
 FINISHED DETAIL: MXTW-0106A



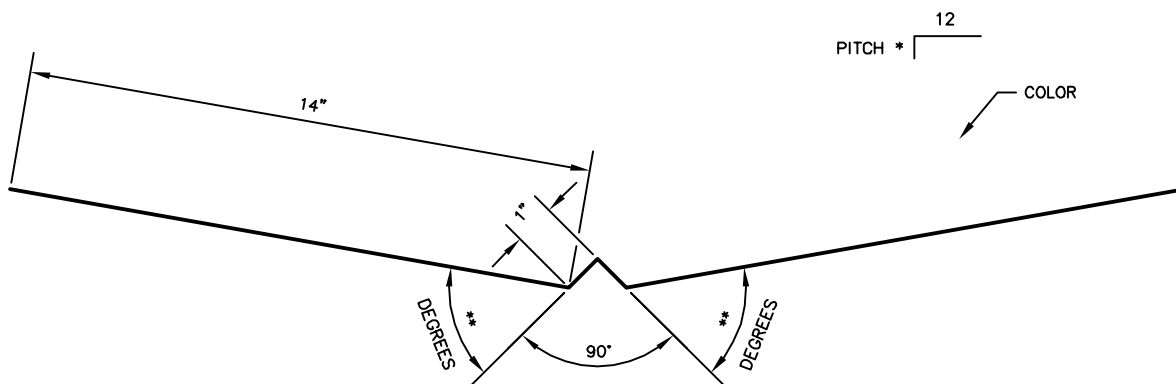
## GUTTER END CAP (2:12 TO 4:12) - FINISHED

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)  
 (FOR MAXIMA 1.5" & 2" PANELS ONLY 2:12 TO 4:12)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA ADV	24 or 26

5-19-16 rev.  
 8-22-13 rev.  
 9-27-11 rev.  
 12-23-97

GIRTH: SEE PATTERN MXTW-0106  
 BENDS: SEE PATTERN MXTW-0106



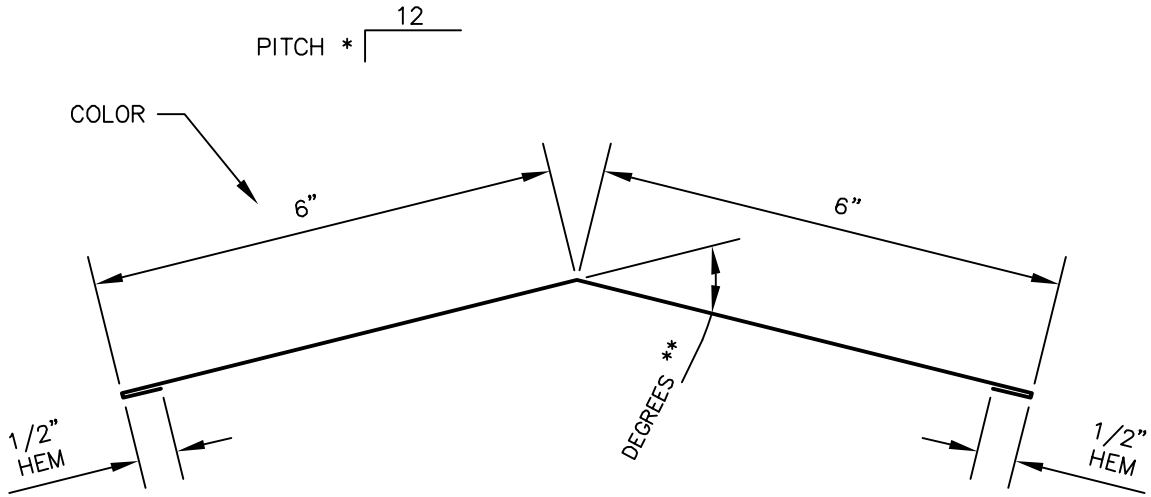
PITCH	**DEGREES
1:12	48.5°
2:12	52°
3:12	55°
4:12	58.5°

## VALLEY TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

1-15-15 rev.  
 7-01-13 rev.  
 7-19-11 rev.  
 9-18-97

GIRTH: 30"  
 BENDS: AS SPECIFIED



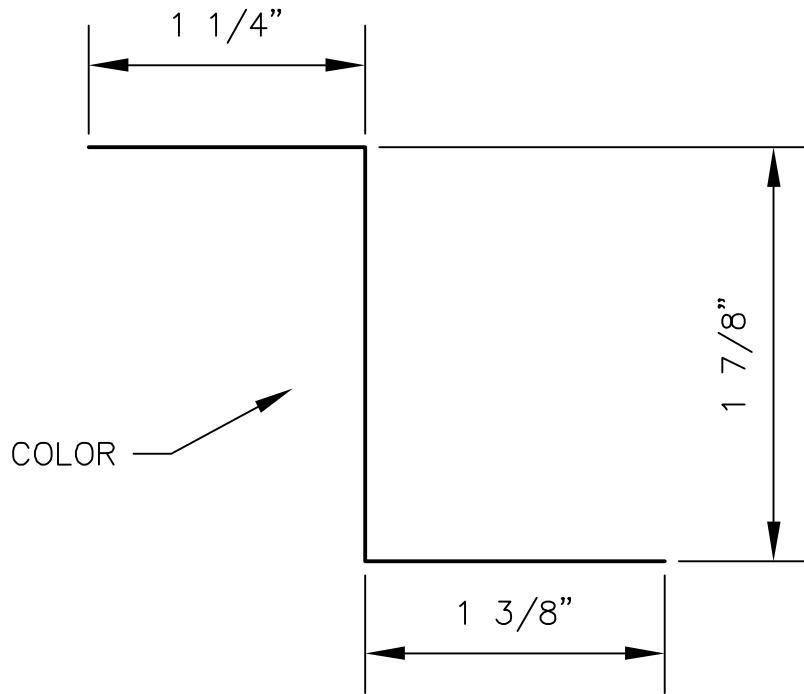
*PITCH	**DEGREES
1:12	7°
2:12	14°
3:12	21°
4:12	27°

### HIP TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24

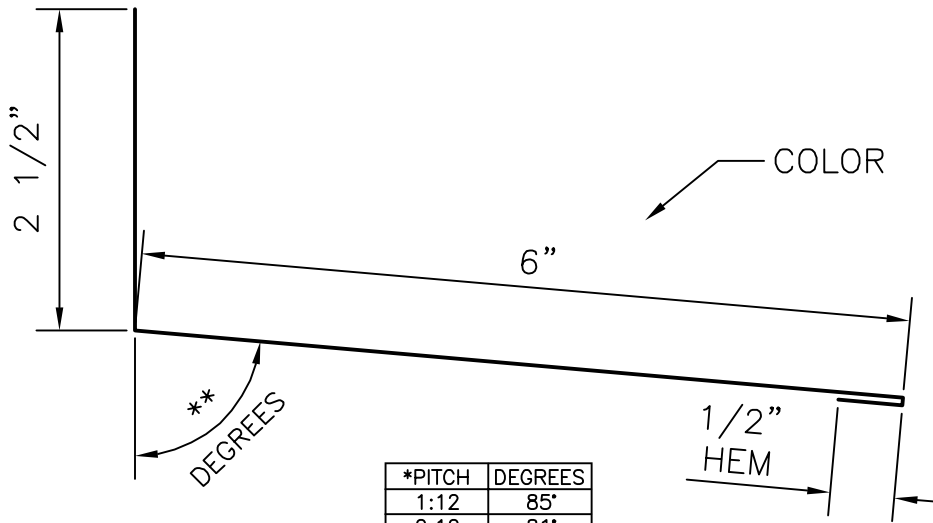
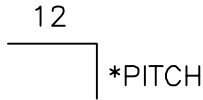
7-01-13 rev.  
 7-20-11  
 5-19-04

GIRTH: 13"  
 BENDS: 90° UNLESS SPECIFIED



ZEE CLOSURE

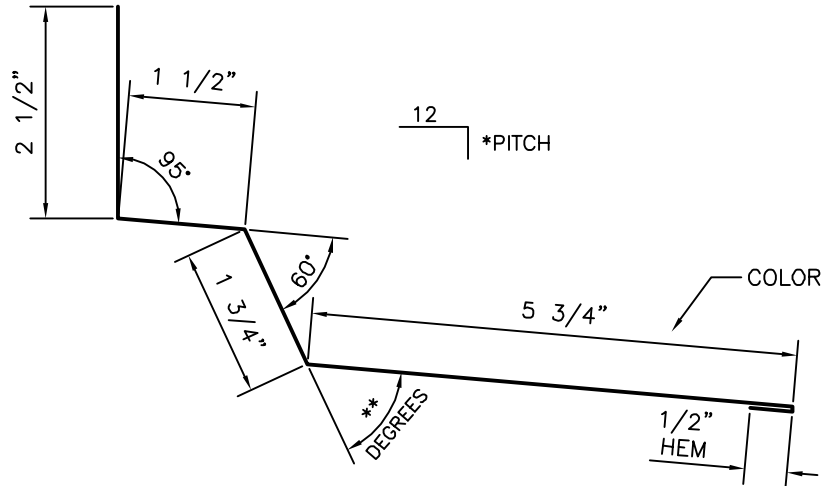
PANEL PROFILES	GAUGE
MAXIMA 2"	24
MAXIMA ADV	24



*PITCH	DEGREES
1:12	85°
2:12	81°
3:12	76°
4:12	72°
5:12	67°
6:12	63°
7:12	60°
8:12	56°
9:12	53°
10:12	50°
11:12	47°
12:12	45°

## FIXED HIGH-SIDE TIE-IN FLASHING

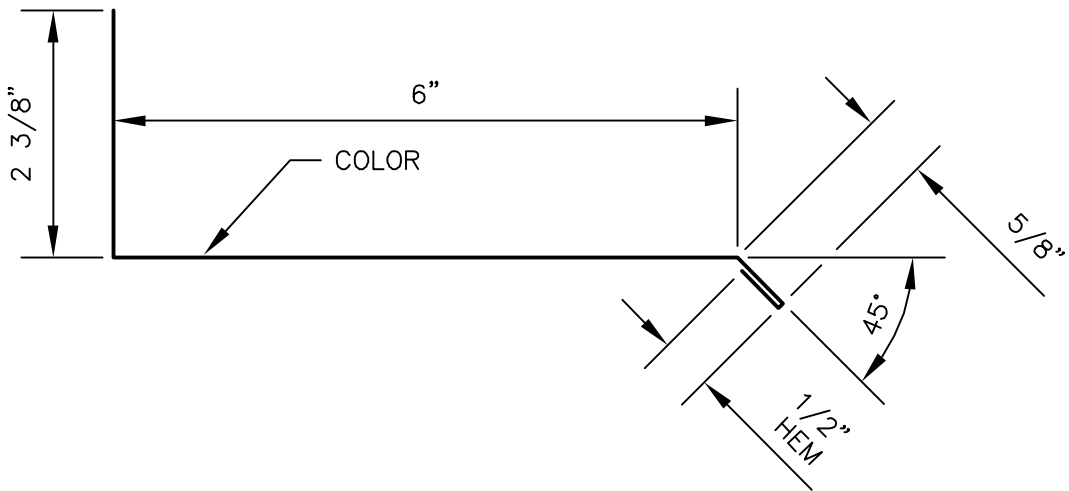
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24



*PITCH	IN DEGREES
1:12	60°
2:12	56°
3:12	52°
4:12	47°
5:12	42°
6:12	38°
7:12	35°
8:12	31°
9:12	28°
10:12	25°
11:12	22°
12:12	20°

## FLOATING HIGH-SIDE TIE-IN TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24
MIRAGE I	24
MIRAGE II	24



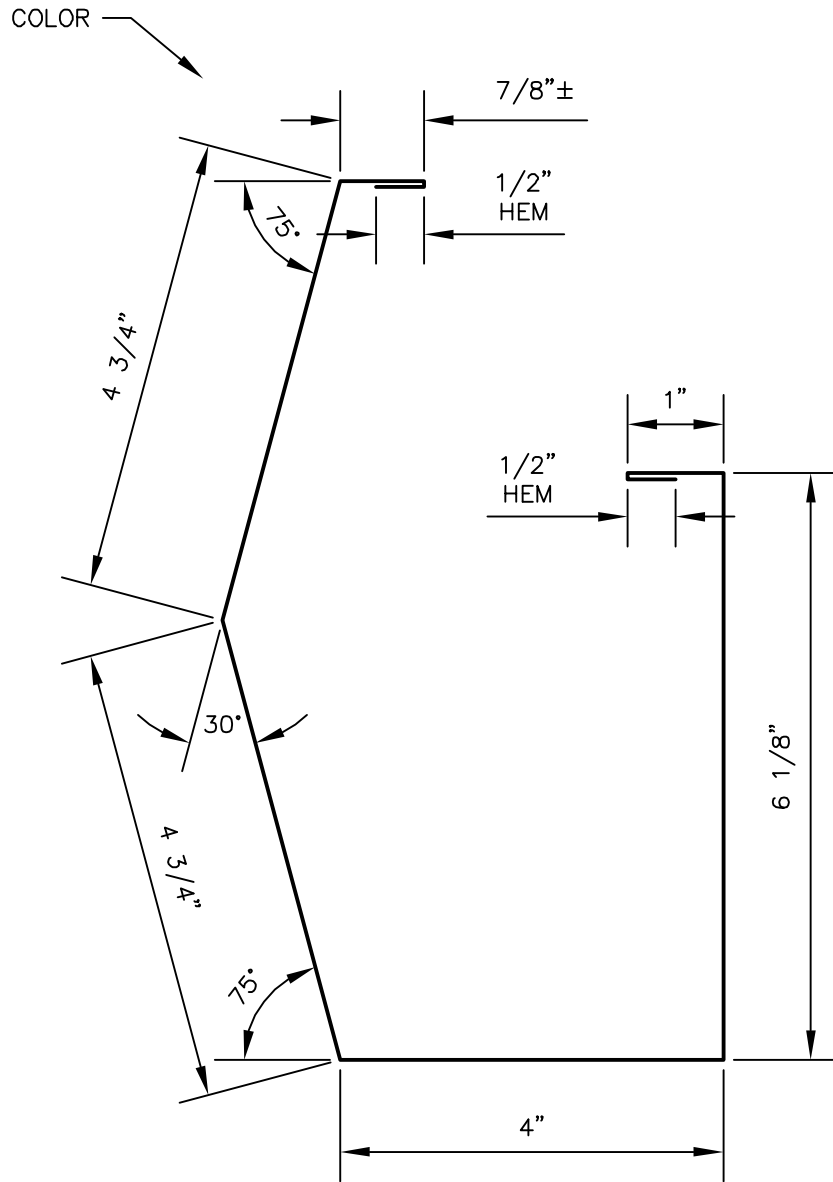
RAKE TIE-IN TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

2-04-14 rev.  
6-20-11

GIRTH: 9 1/2"  
BENDS: 90° UNLESS SPECIFIED





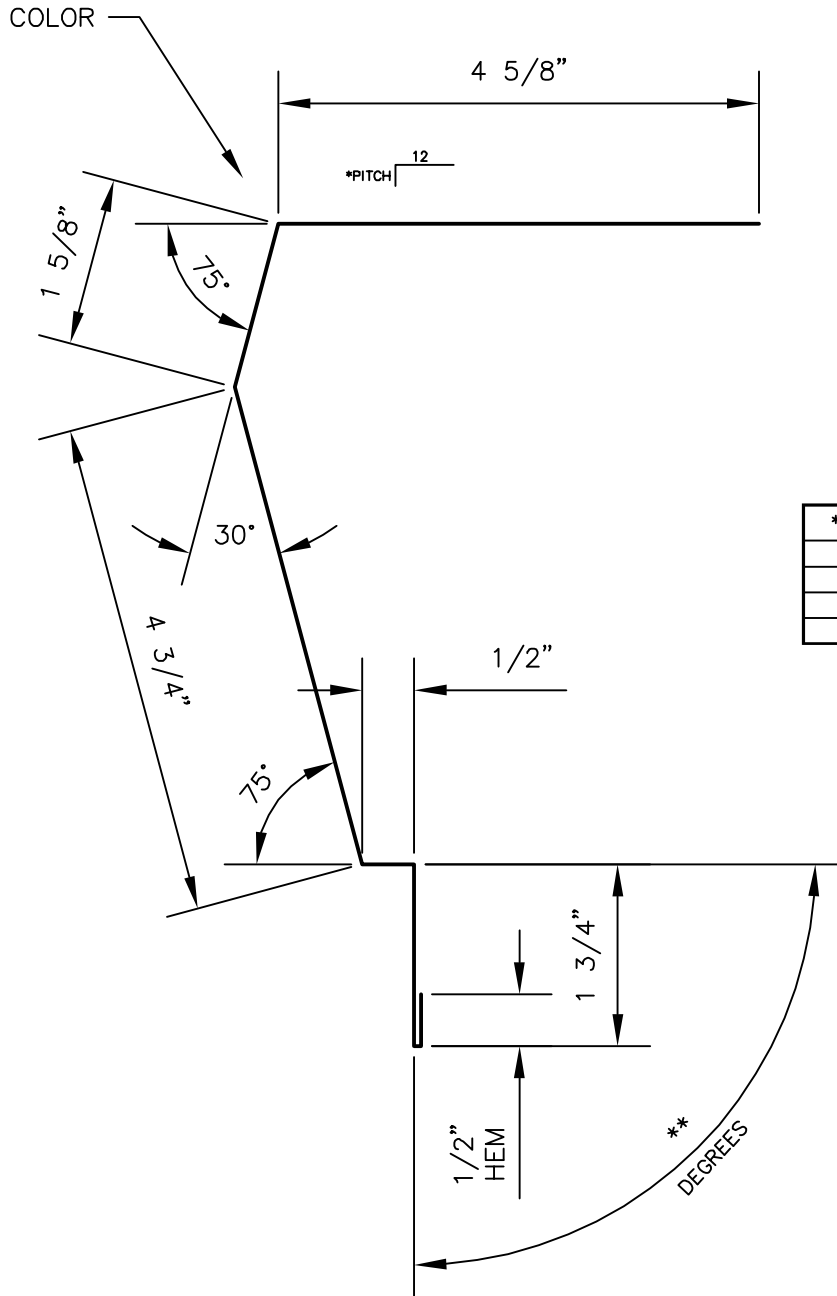
### GUTTER (UP TO 2:12)

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)  
 (FOR MAXIMA 3" PANEL ONLY)

PANEL PROFILES	GAUGE
MAXIMA 3"	24
MASTERLOK-90	24
MASTERLOK-FS	24

7-01-13 rev.  
 9-27-11 rev.  
 4-16-02

GIRTH: 22 1/2"  
 BENDS: 90° UNLESS NOTED



*PITCH	**DEGREES
1:12	95°
2:12	99°
3:12	103°
4:12	108°

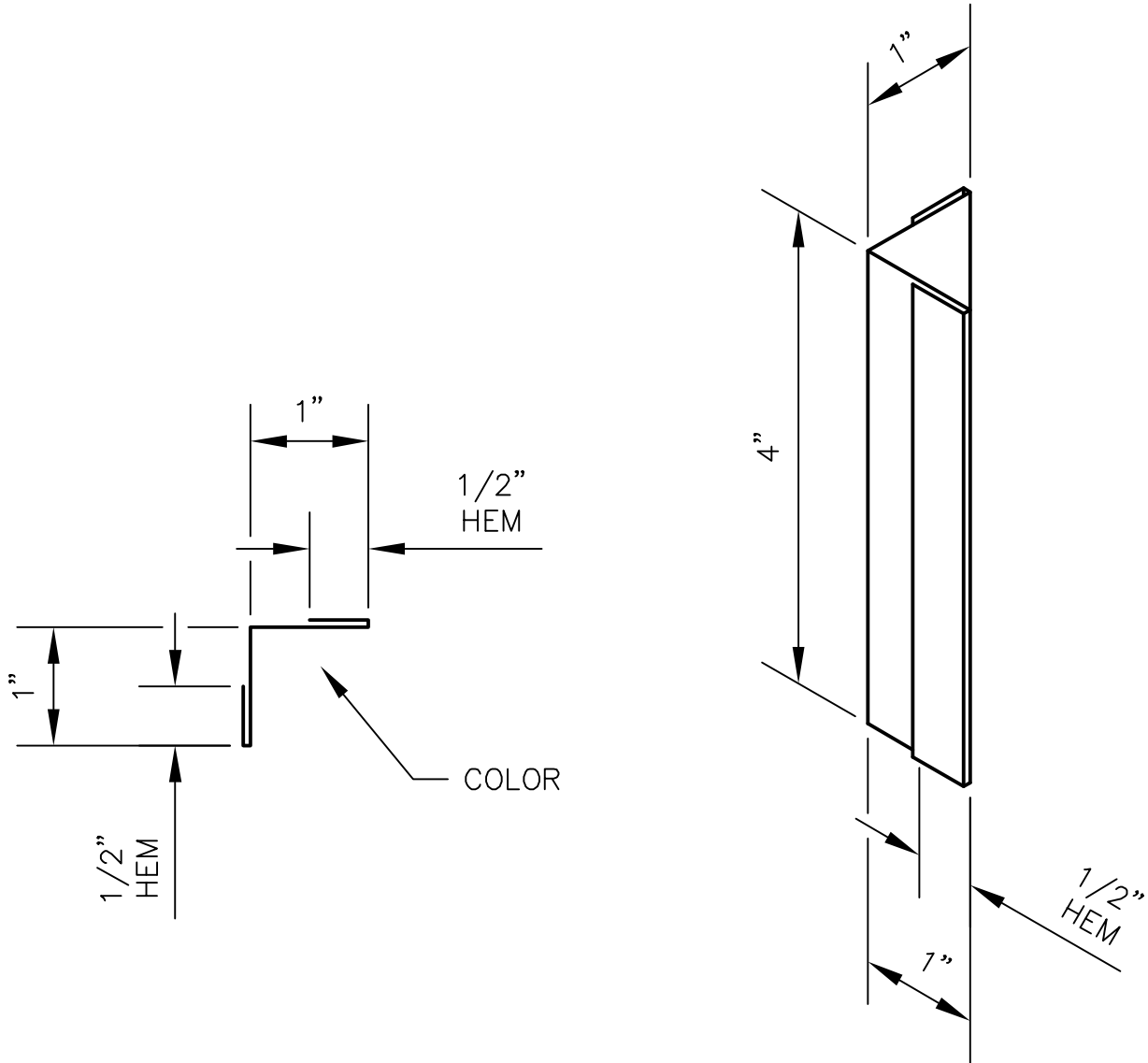
### SCULPTURED EAVE TRIM

(MAXIMA 3" ONLY)

PANEL PROFILES	GAUGE
MAXIMA 3"	24
MASTERLOK-90	24
MASTERLOK-FS	24

7-01-13 rev.  
6-20-11

GIRTH: 13 3/4"  
BENDS: 90° UNLESS SPECIFIED

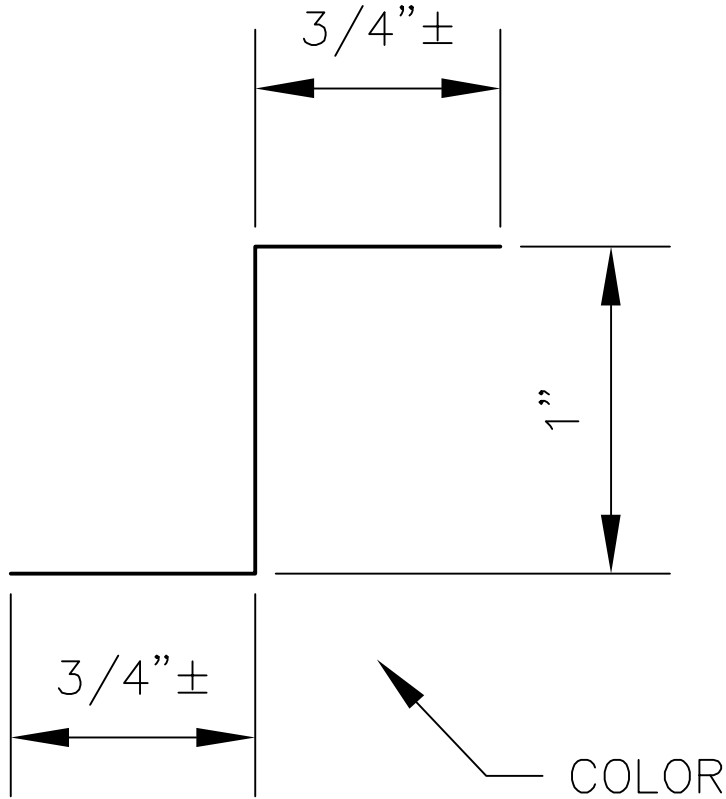


## CINCH ANGLE

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24
MIRAGE	24
MIRAGE II	24

8-26-13 rev.  
 8-09-11 rev.  
 4-17-02

GIRTH: 3" X 4" LONG  
 BENDS: 90°

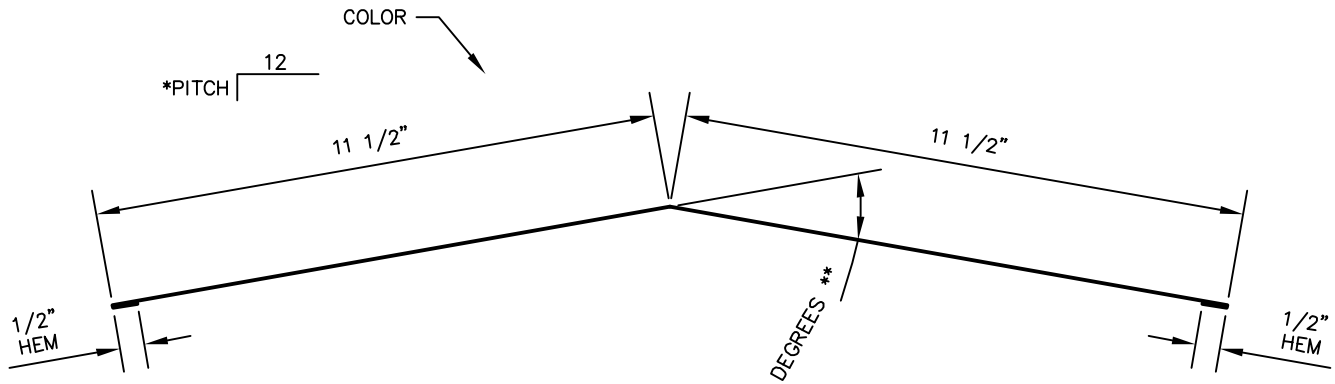


GUTTER STRAP

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MASTERLOK-90	24
MASTERLOK-FS	24

7-01-13 rev.  
 9-27-11 rev.  
 4-16-02

GIRTH: 2 1/2"  
 BENDS: 90° UNLESS NOTED



*PITCH	**DEGREES
1:12	10°
2:12	19°
3:12	28°
4:12	37°

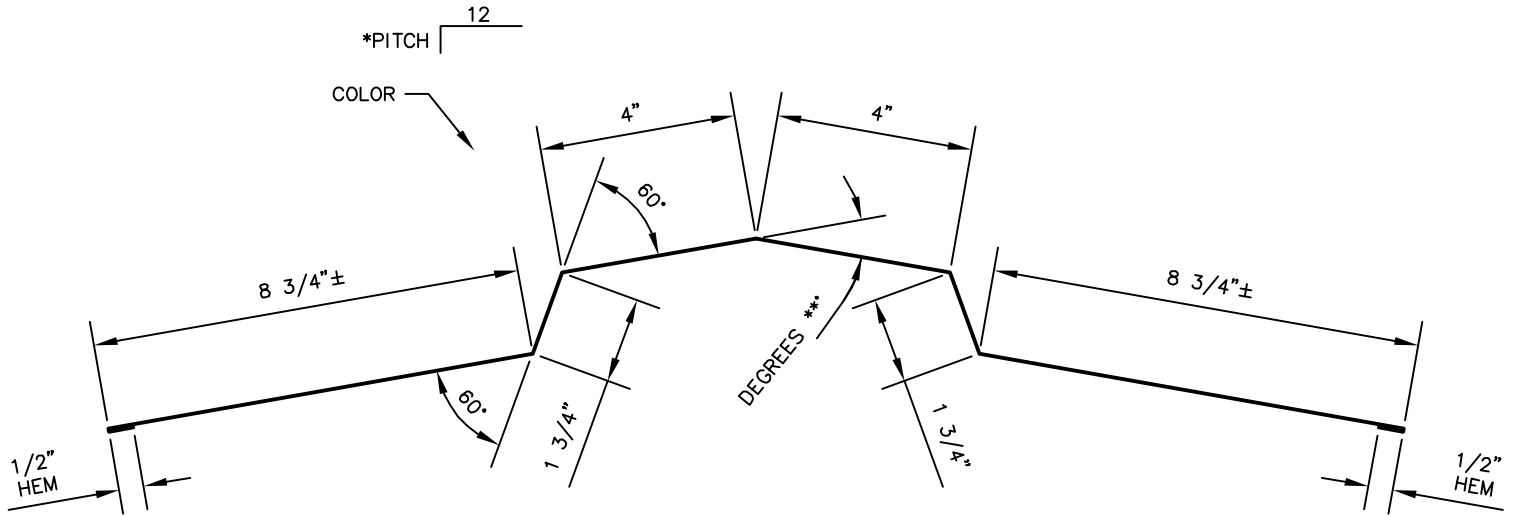
## FIXED RIDGE TRIM

(UP TO 4:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24
U-PANEL	26
R-PANEL	26
MULTI-RIB	26
MEGA-RIB	26
M-COR	26
MULTI-COR	26
MIRAGE	26
MIRAGE II	26

7-01-13 rev.  
 7-19-11 rev.  
 4-16-02

GIRTH: 24"  
 BENDS: 90° UNLESS SPECIFIED



*PITCH	**DEGREES
1:12	10°
2:12	19°
3:12	28°
4:12	37°

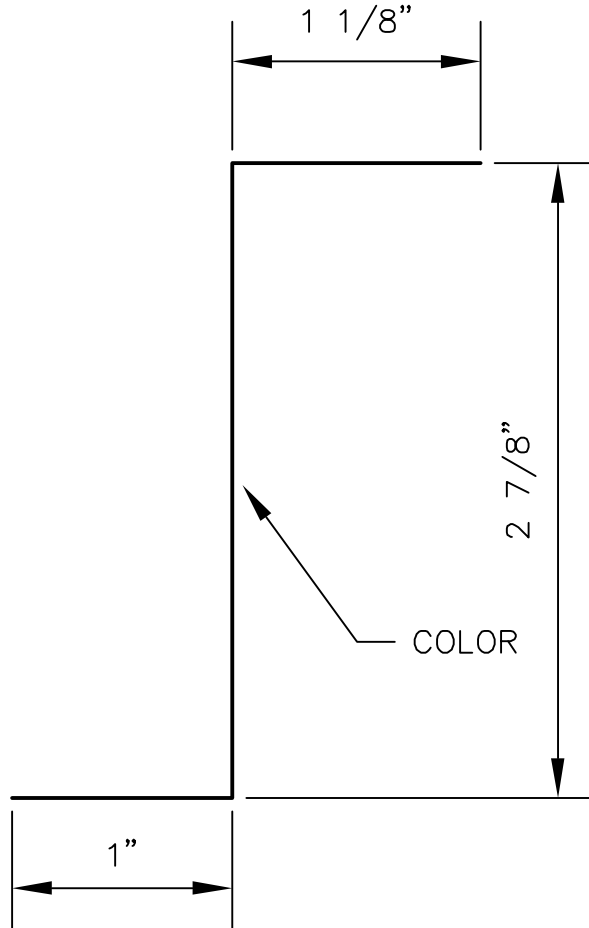
## FLOATING RIDGE TRIM

(UP TO 4:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24

7-01-13 rev.  
 7-20-11 rev.  
 4-16-02

GIRTH: 30"  
 BENDS: 90° UNLESS SPECIFIED

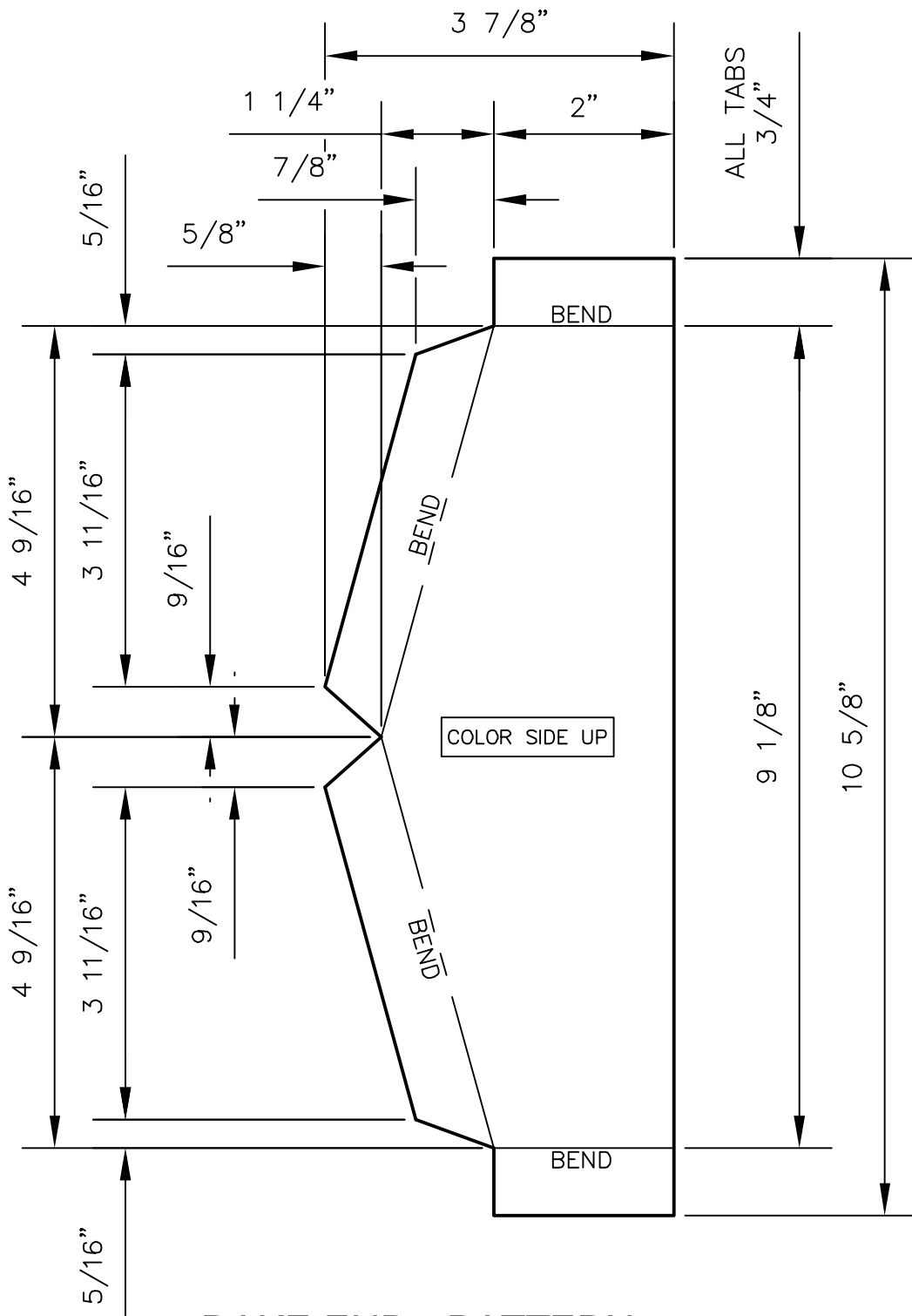


**ZEE CLOSURE**  
 (MAXIMA 3" PANEL ONLY)  
 (MASTERLOK-90 & MASTERLOK-FS)

PANEL PROFILES	GAUGE
MAXIMA 3"	24
MASTERLOK-90	24
MASTERLOK-FS	24

7-01-13 rev.  
 10-12-11 rev.  
 4-17-03 rev.  
 1-03-94

GIRTH: 5"  
 BENDS: 90°



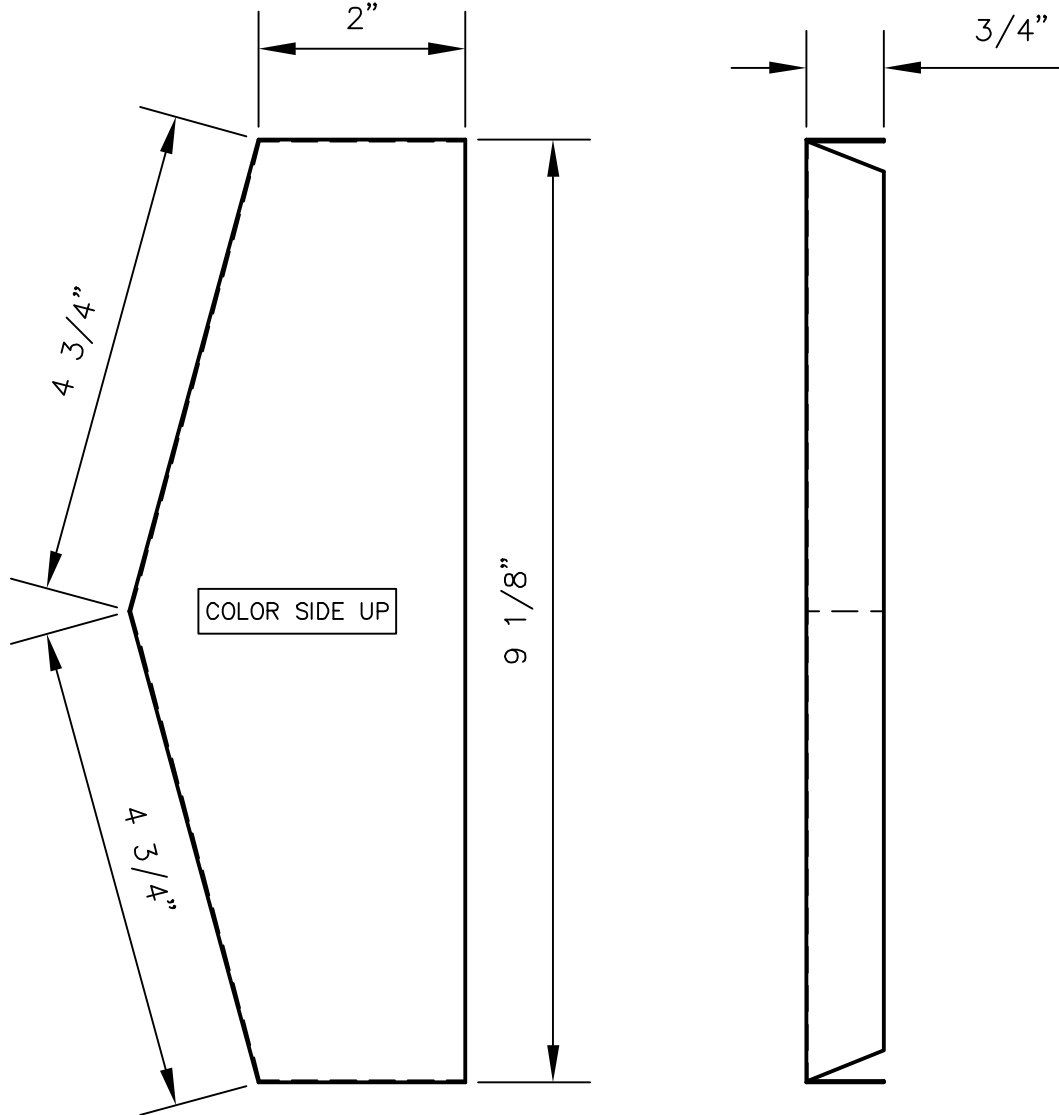
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

**RAKE END - PATTERN**

8-26-13 rev.  
 8-09-11 rev.  
 4-16-02

GIRTH: 3 7/8" X 10 5/8"  
 BENDS: DOWN 90°  
 FINISHED DETAIL: MXTW-0130



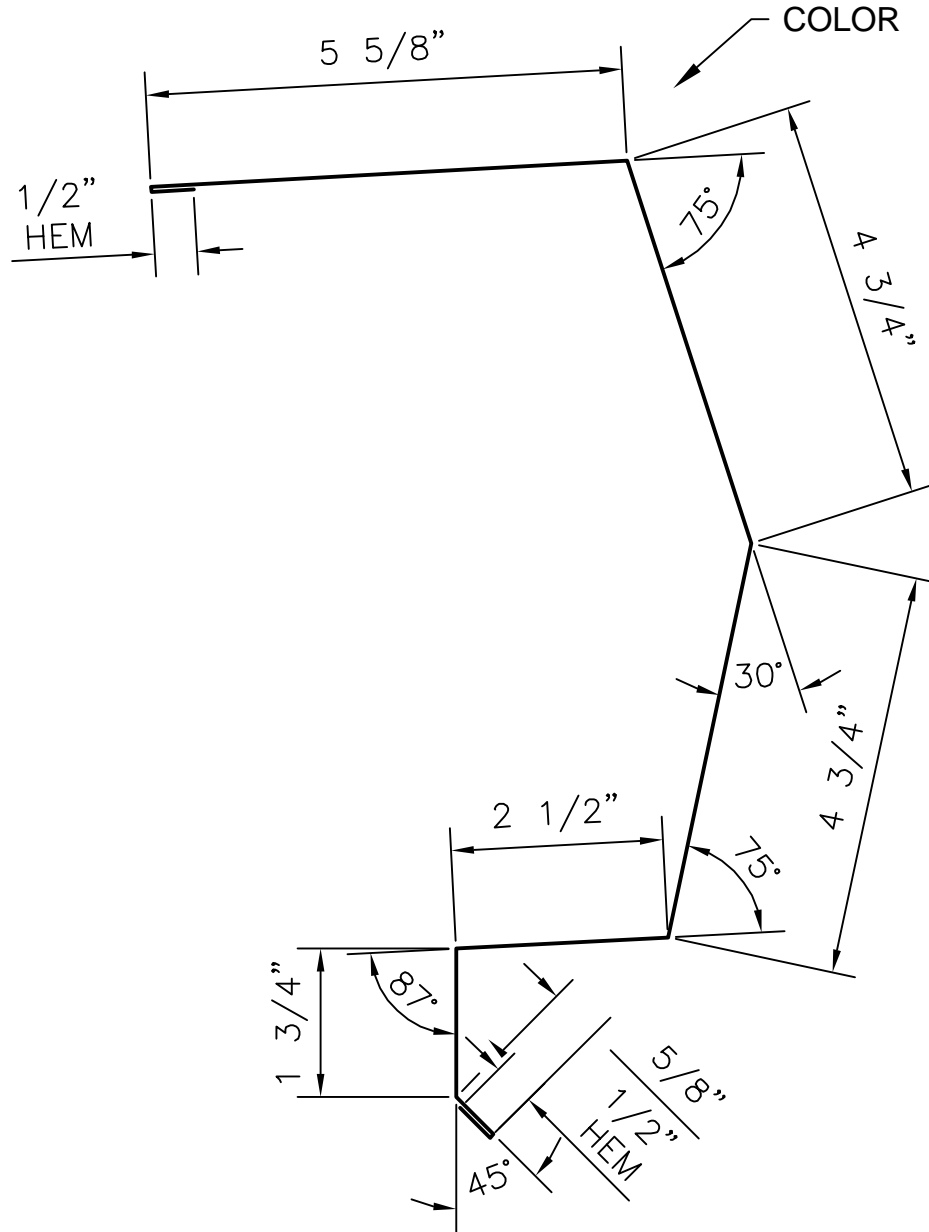


RAKE END - FINISHED

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

8-26-13 rev.  
 8-09-11 rev.  
 4-16-02

GIRTH: SEE PATTERN MXTW-0129  
 BENDS: DOWN 90°  
 SEE PATTERN: MXTW-0129



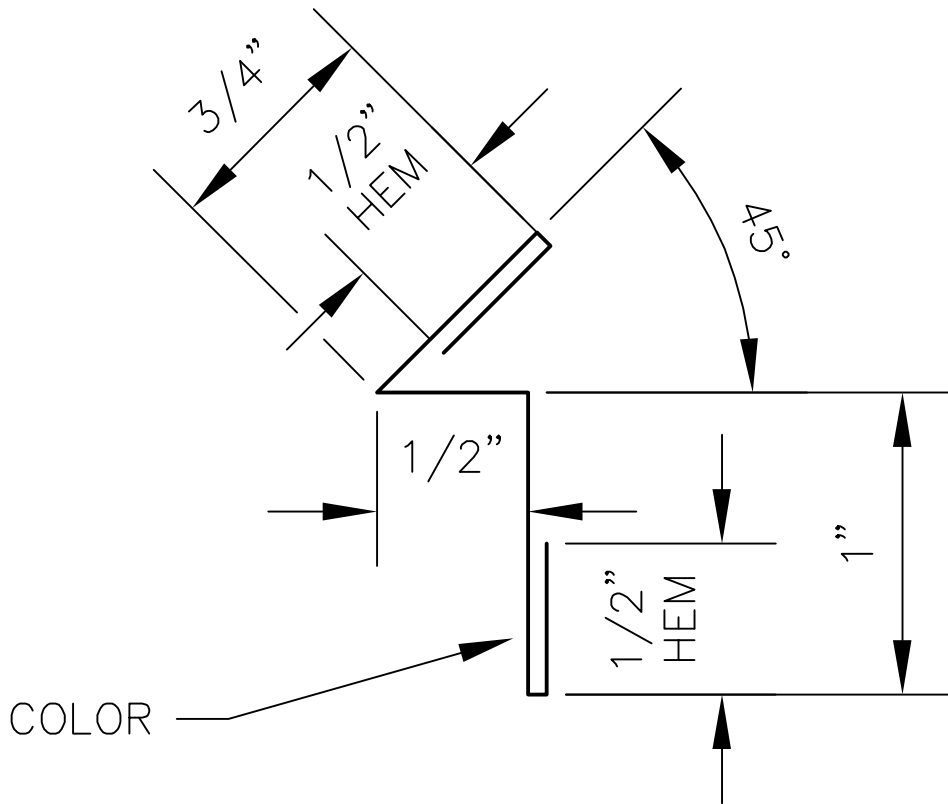
## HIGH SIDE EAVE TRIM

(FOR UP TO 2:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24

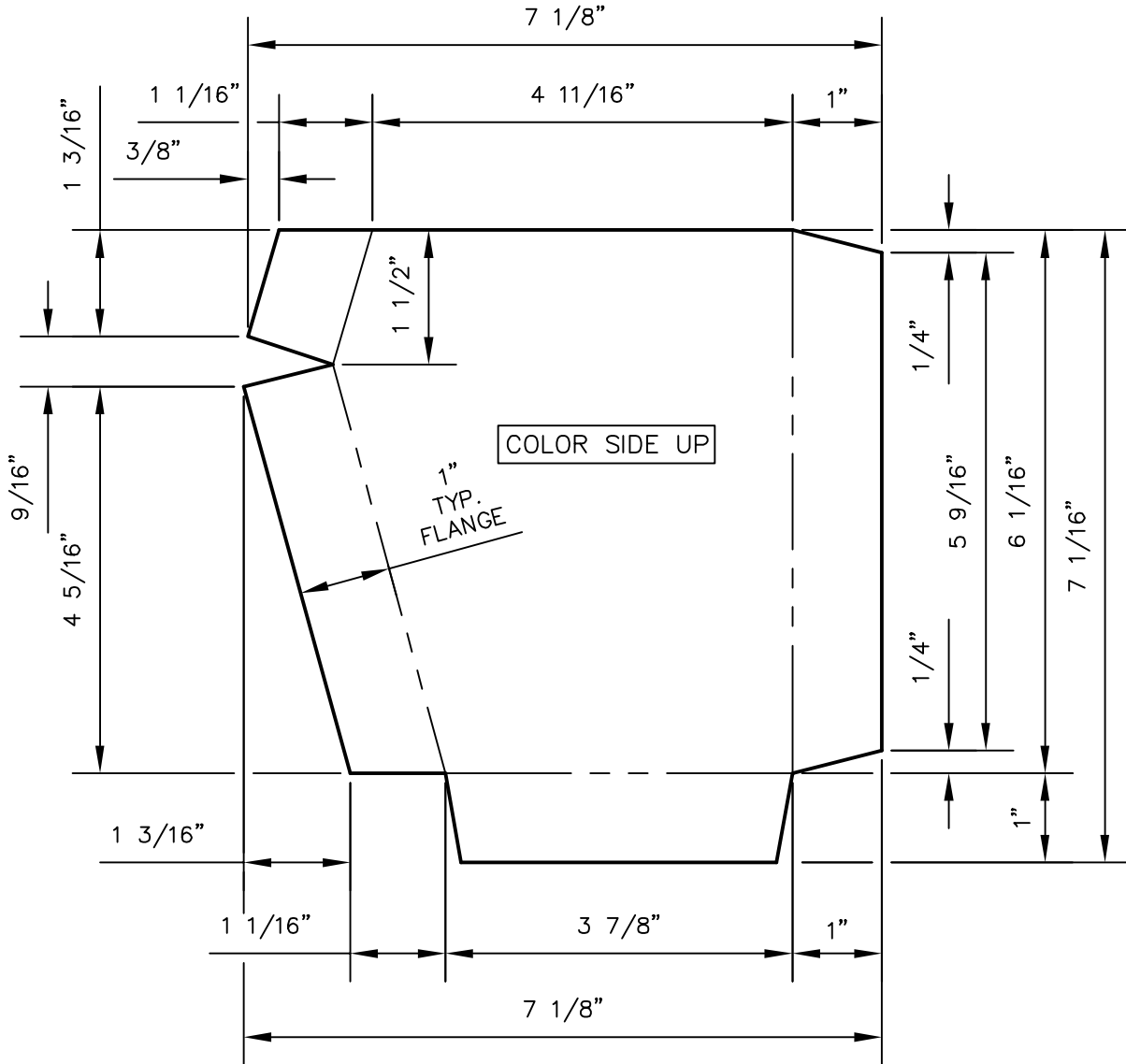
6-25-13 rev.  
 4-09-13 rev.  
 4-29-11

GIRTH: 21"  
 BENDS: AS SPECIFIED



## RAKE SLIDE

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24
MIRAGE	24
MIRAGE II	24



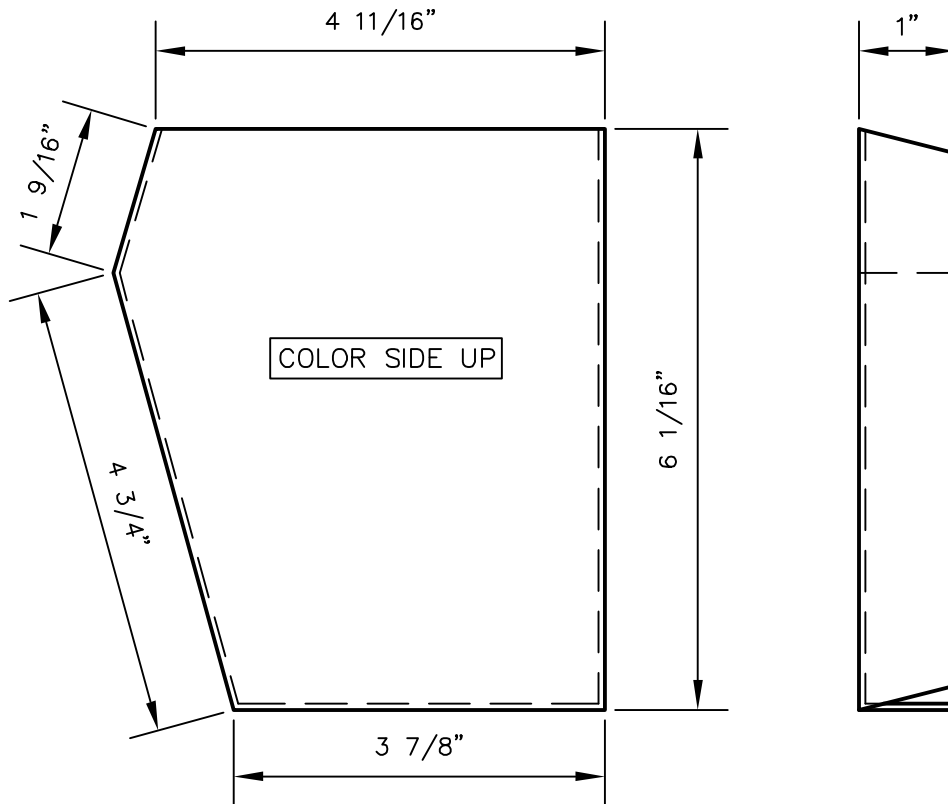
**GUTTER END CAP (UP TO 2:12) - PATTERN**

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

PANEL PROFILES	GAUGE
MAXIMA 3"	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

8-22-13 rev.  
 9-27-11 rev.  
 4-17-02

GIRTH: 7 1/16" X 7 1/8"  
 BENDS: DOWN 90°  
 FINISHED DETAIL: MXTW-0134



## GUTTER END CAP (UP TO 2:12) - FINISHED

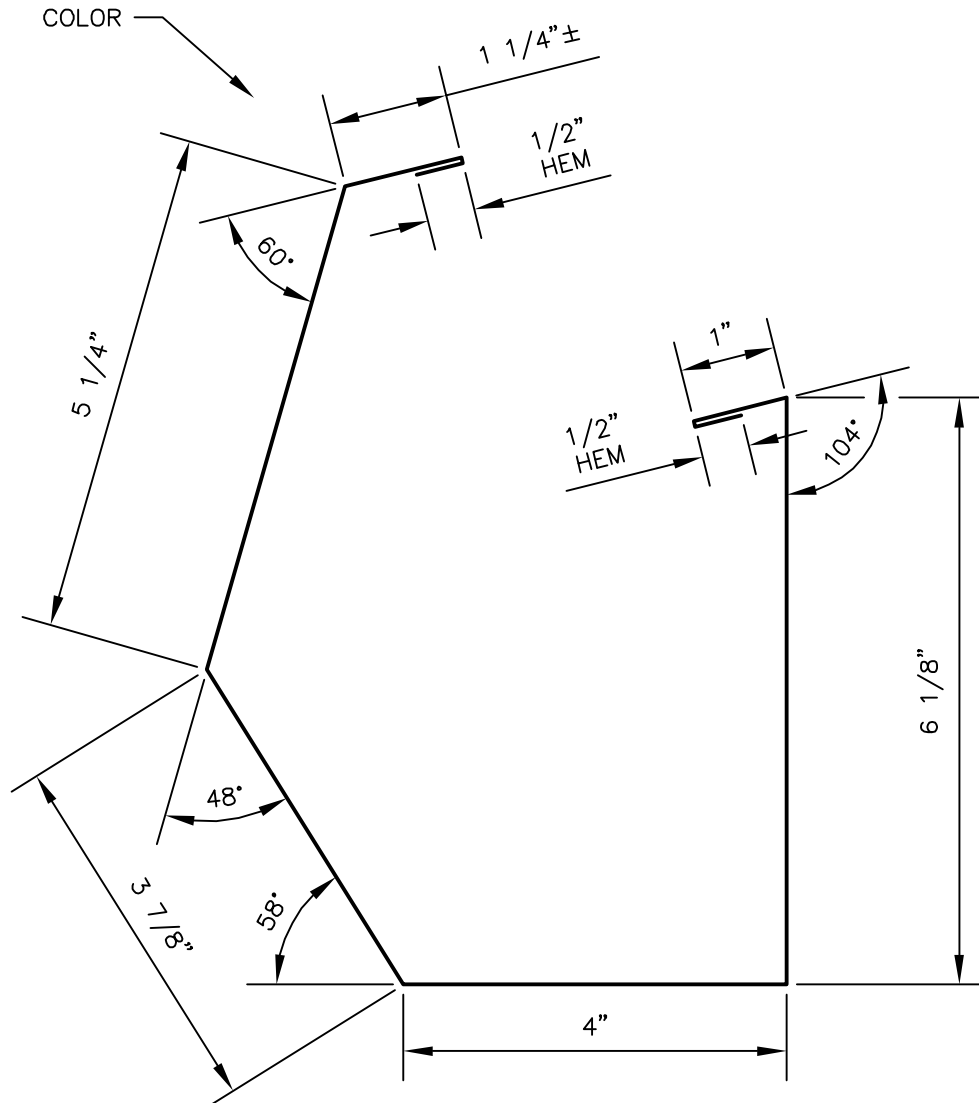
(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

(FOR MAXIMA 3" PANEL ONLY)

PANEL PROFILES	GAUGE
MAXIMA 3"	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

8-22-13 rev.  
9-27-11 rev.  
4-17-02

GIRTH: SEE PATTERN MXTW-0133  
BENDS: SEE PATTERN MXTW-0133



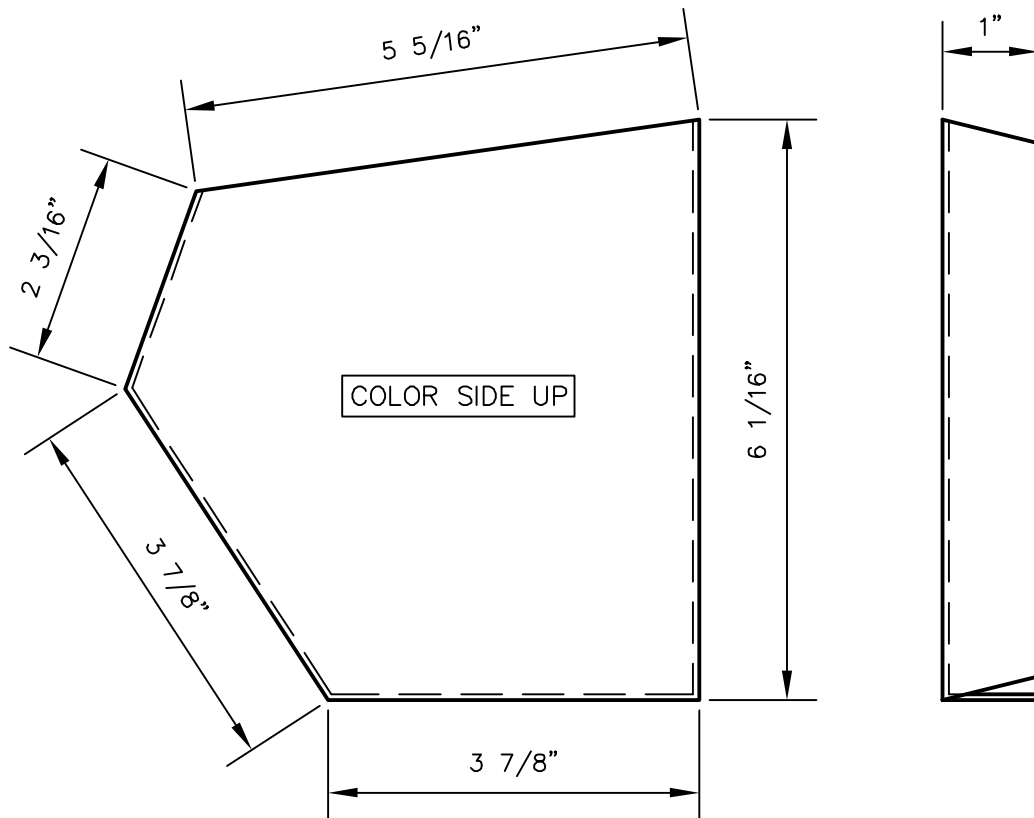
**GUTTER (2:12 TO 4:12)**

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

PANEL PROFILES	GAUGE
MAXIMA 3"	24
MASTERLOK-90	24
MASTERLOK-FS	24

7-01-13 rev.  
 9-27-11 rev.  
 1-17-02

GIRTH: 22 1/2"  
 BENDS: 90° AND AS SPECIFIED



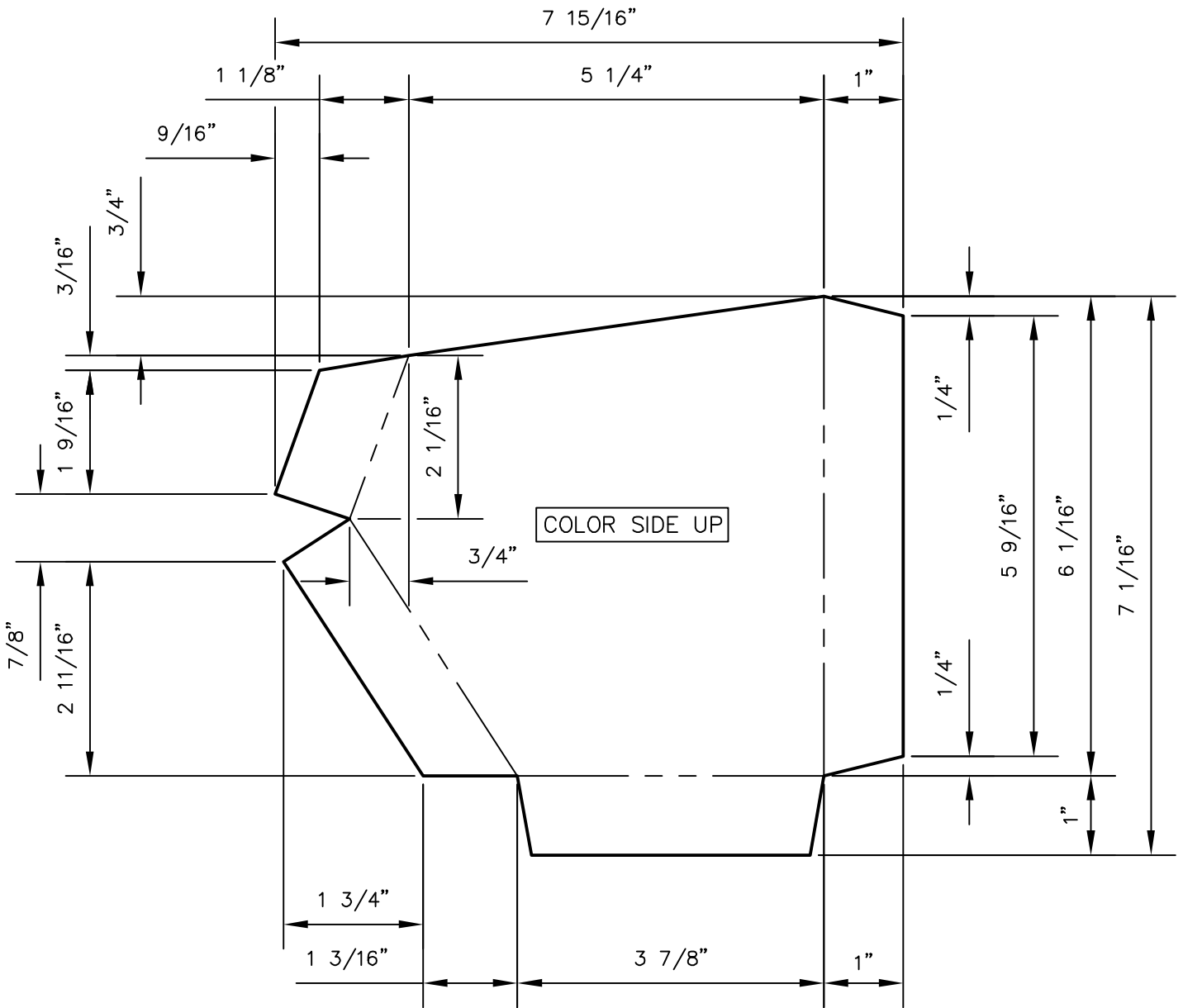
## GUTTER END CAP (2:12 TO 4:12) - FINISHED

(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

PANEL PROFILES	GAUGE
MAXIMA 3"	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

8-22-13 rev.  
9-27-11 rev.  
4-17-02

GIRTH: SEE PATTERN MXTW-0137  
BENDS: SEE PATTERN MXTW-0137



### GUTTER END CAP (2:12 TO 4:12) - PATTERN

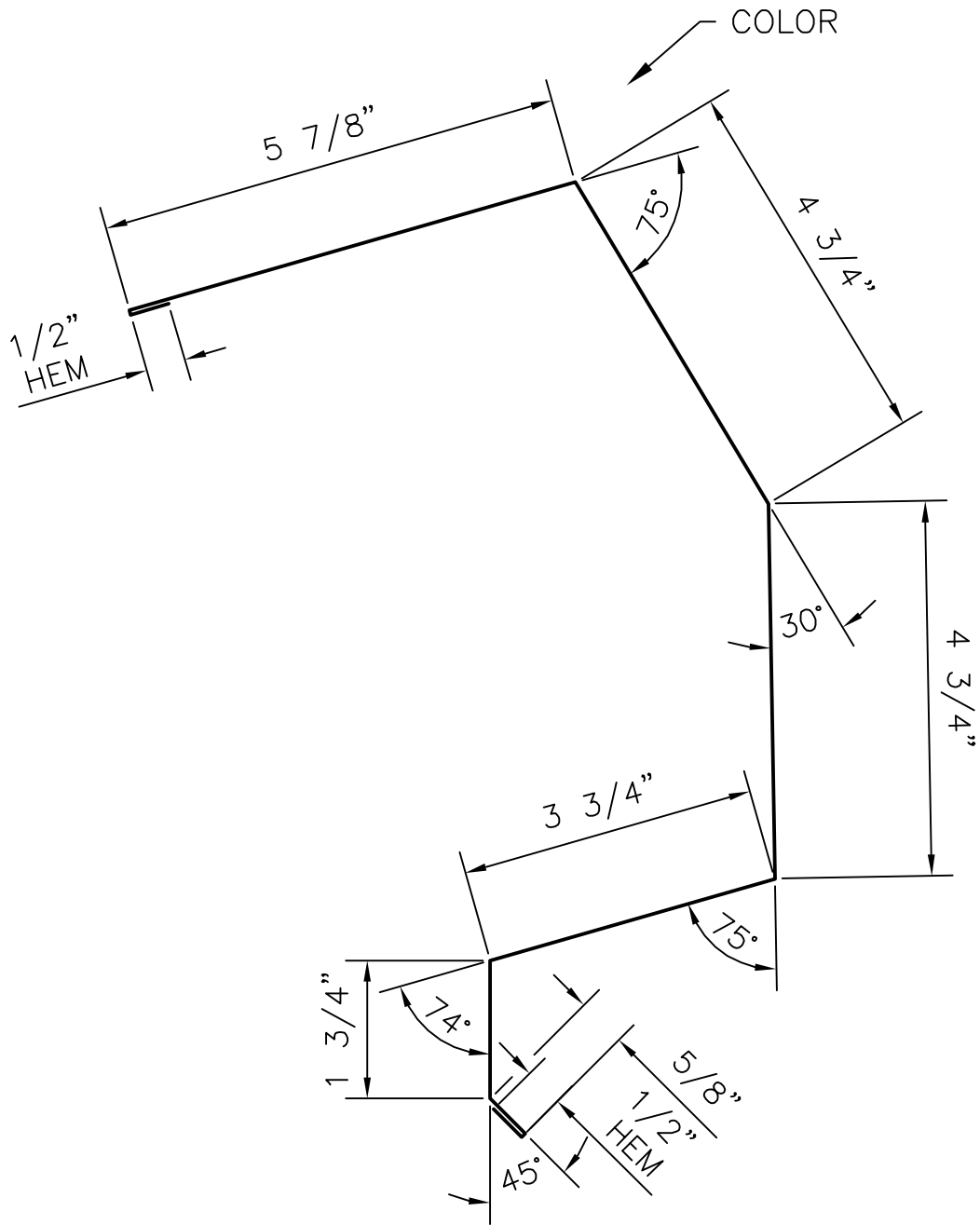
(RIGHT HAND SHOWN – LEFT HAND OPPOSITE)

PANEL PROFILES	GAUGE
MAXIMA 3"	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

8-22-13 rev.  
 9-27-11 rev.  
 4-17-02

GIRTH:  $7 \frac{15}{16}$ " X  $7 \frac{1}{16}$ "  
 BENDS: DOWN 90°  
 FINISHED DETAIL: MXTW-0136

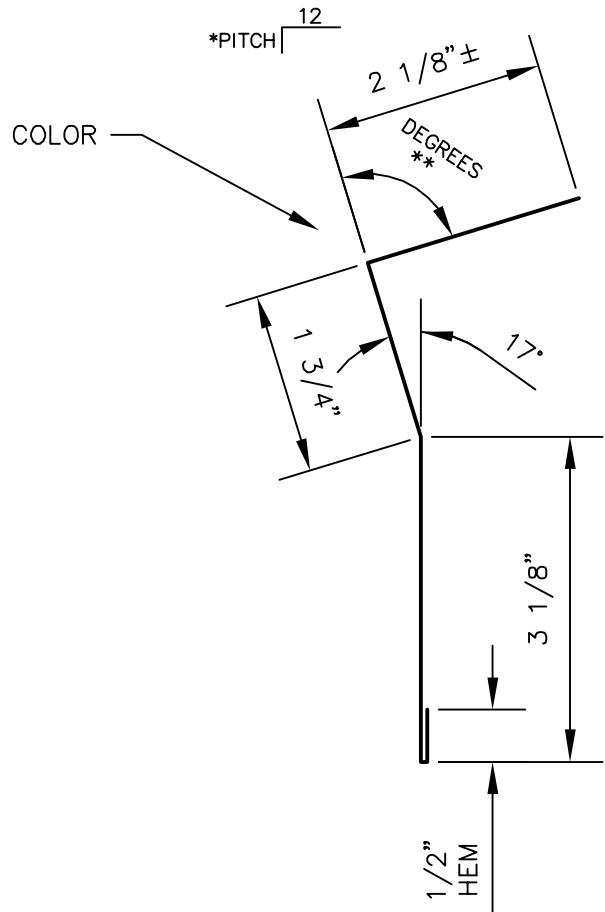




## HIGH SIDE EAVE TRIM

(FOR 2:12 - 4:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-90	24
MASTERLOK-FS	24



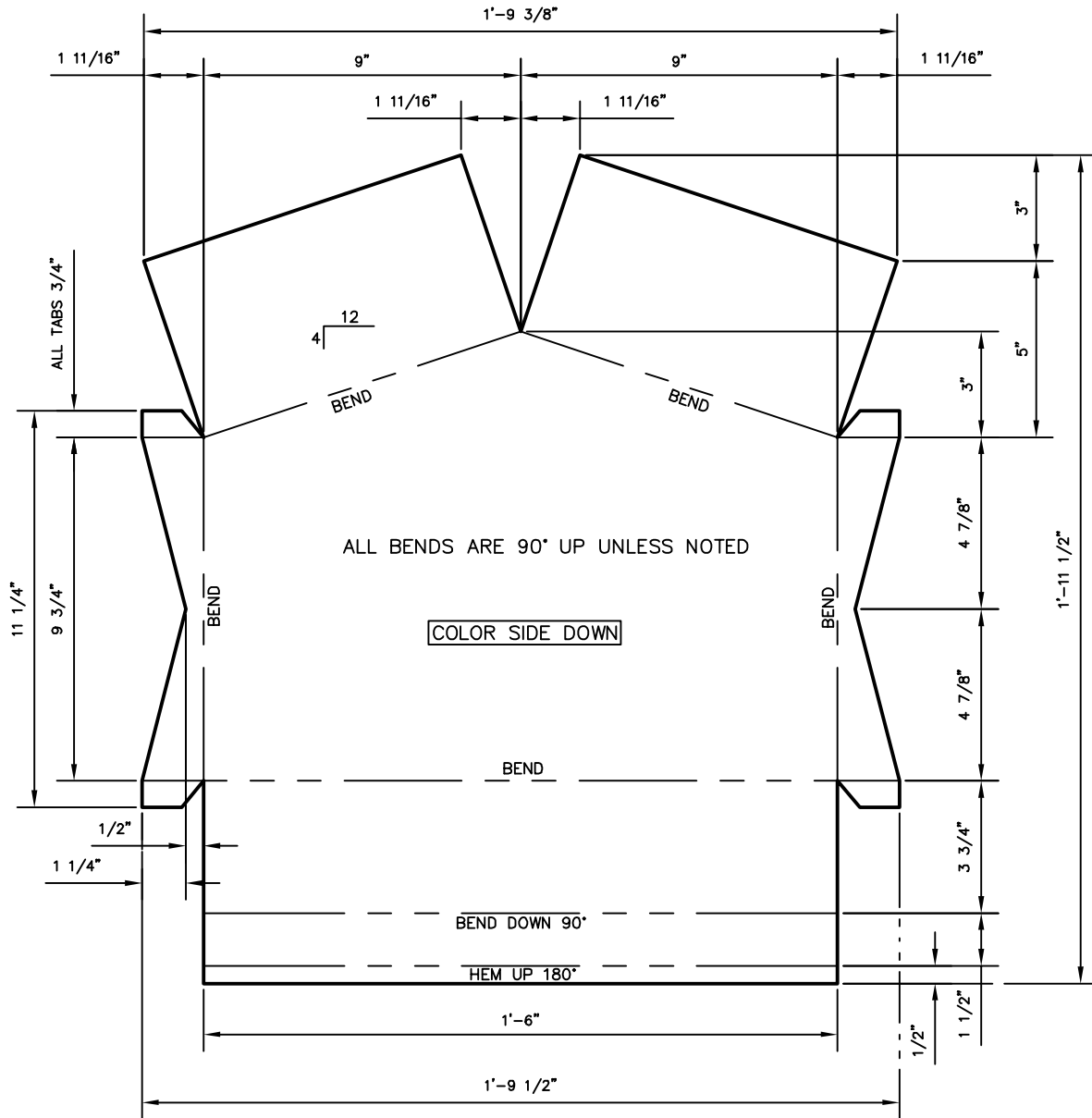
*PITCH	**DEGREES
1:12	104°
2:12	99°
3:12	94°
4:12	90°

### SIMPLE EAVE TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MAXIMA 3"	24
MASTERLOK-90	24
MASTERLOK-FS	24

7-01-13 rev.  
6-20-11

GIRTH: 7 1/2"  
BENDS: 90° UNLESS SPECIFIED



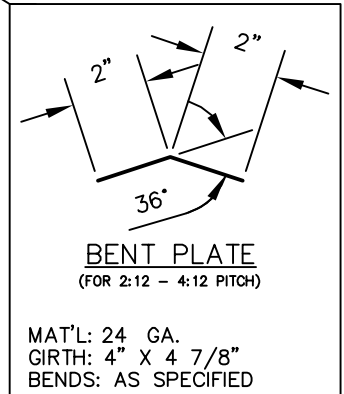
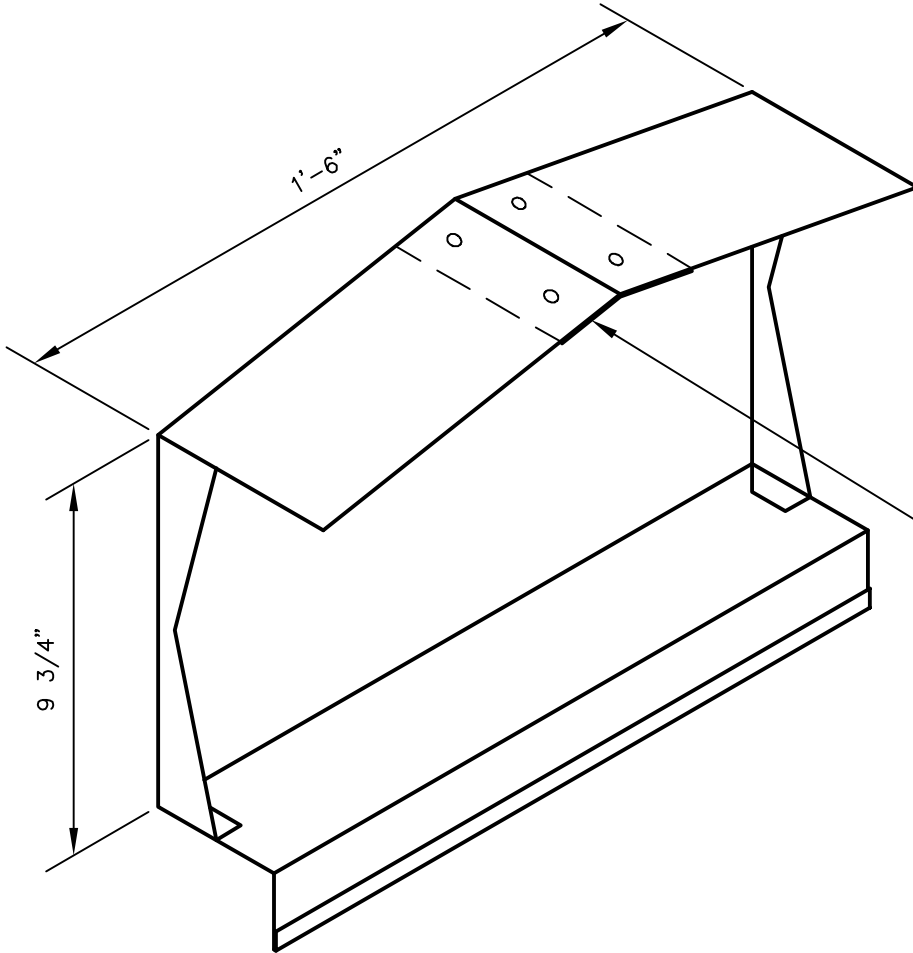
## PEAK BOX (2:12 - 4:12) - PATTERN

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

7-01-13 rev.  
 8-09-11 rev.  
 4-17-02

GIRTH: 1'-9 1/2" X 1'-11 1/2"  
 BENDS: 90° AND AS SPECIFIED

241A

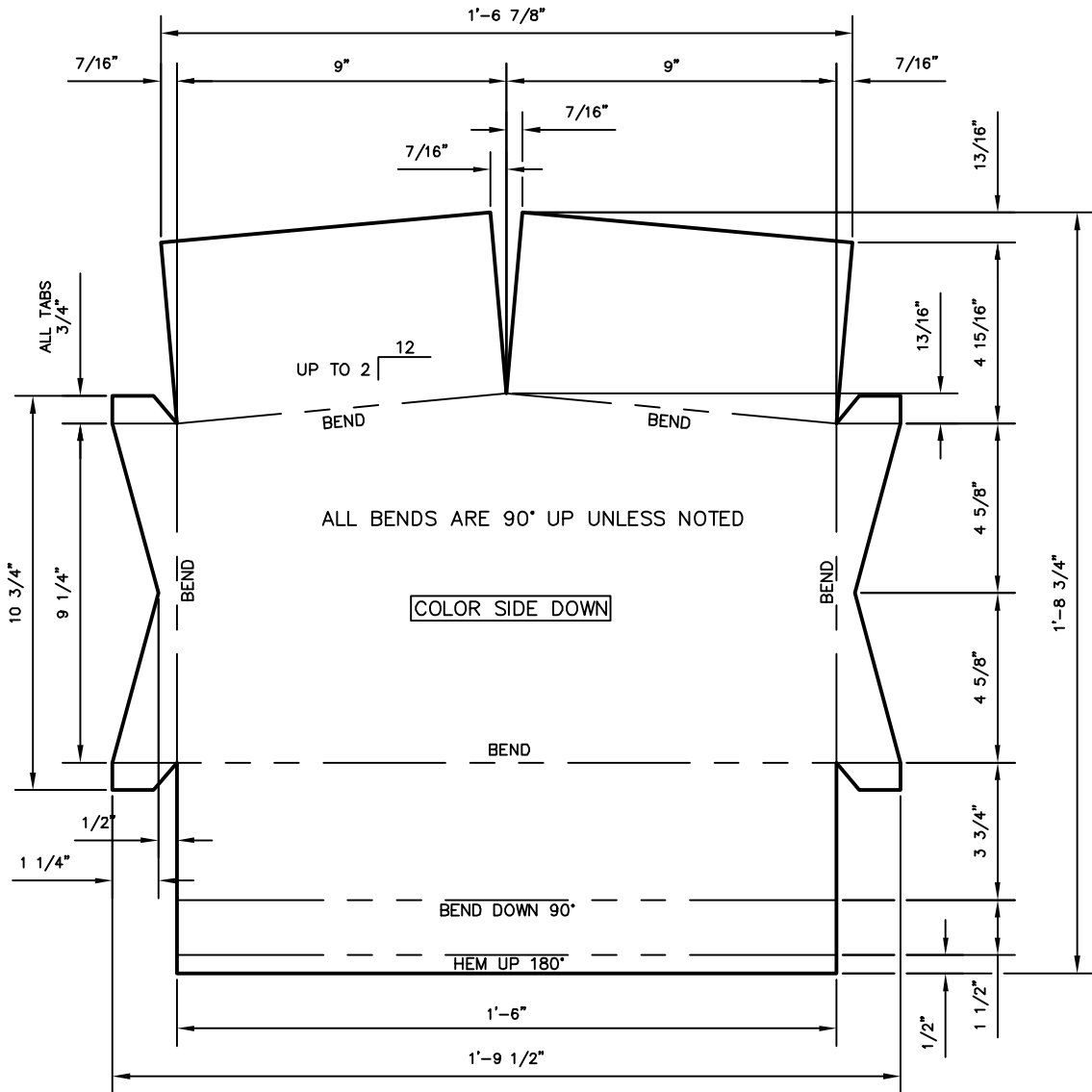


**PEAK BOX - FINISHED**  
(FOR 2:12 TO 4:12)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

7-01-13 rev.  
8-10-11 rev.  
4-17-02

GIRTH: SEE PATTERN: MXTW-0140  
BENDS: SEE PATTERN: MXTW-0140



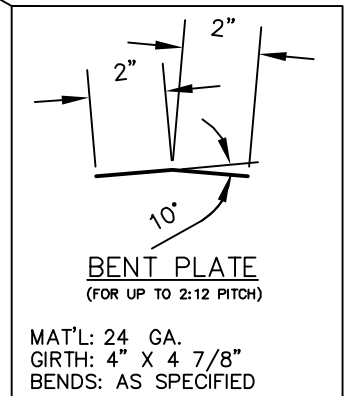
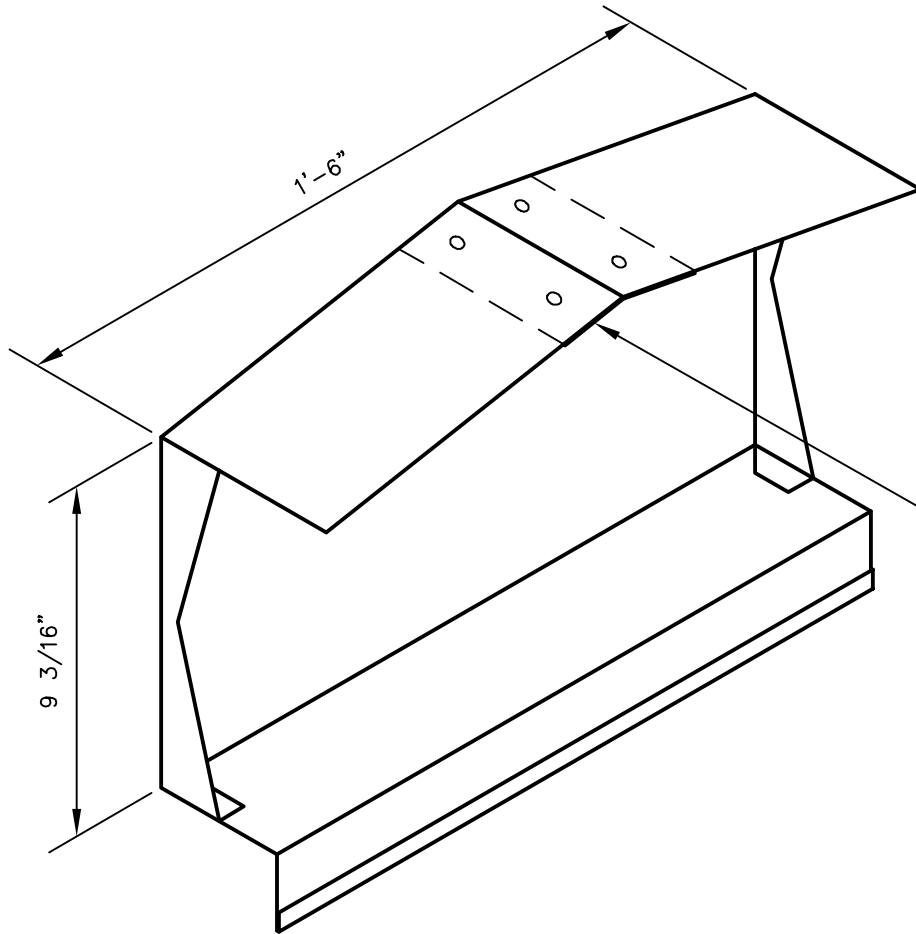
**PEAK BOX (UP TO 2:12) - PATTERN**

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

7-01-13 rev.  
 8-09-11 rev.  
 4-17-02

GIRTH: 1'-9 1/2" X 1'-8 3/4"  
 BENDS: 90° AND AS SPECIFIED

239A



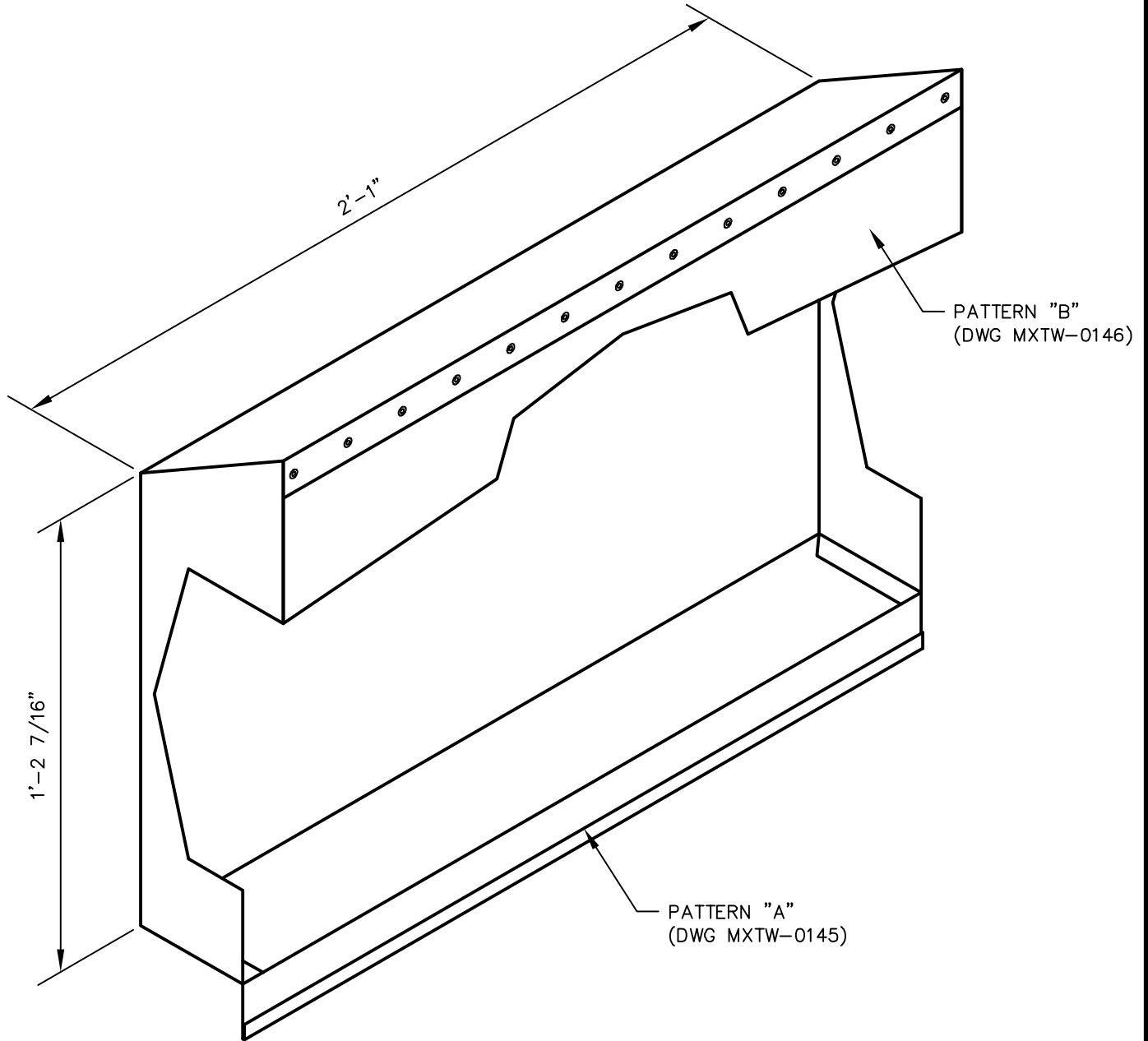
## PEAK BOX - FINISHED

(FOR UP TO 2:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

7-01-13 rev.  
8-10-11 rev.  
4-17-02

GIRTH: SEE PATTERN: MXTW-0142  
BENDS: SEE PATTERN: MXTW-0142



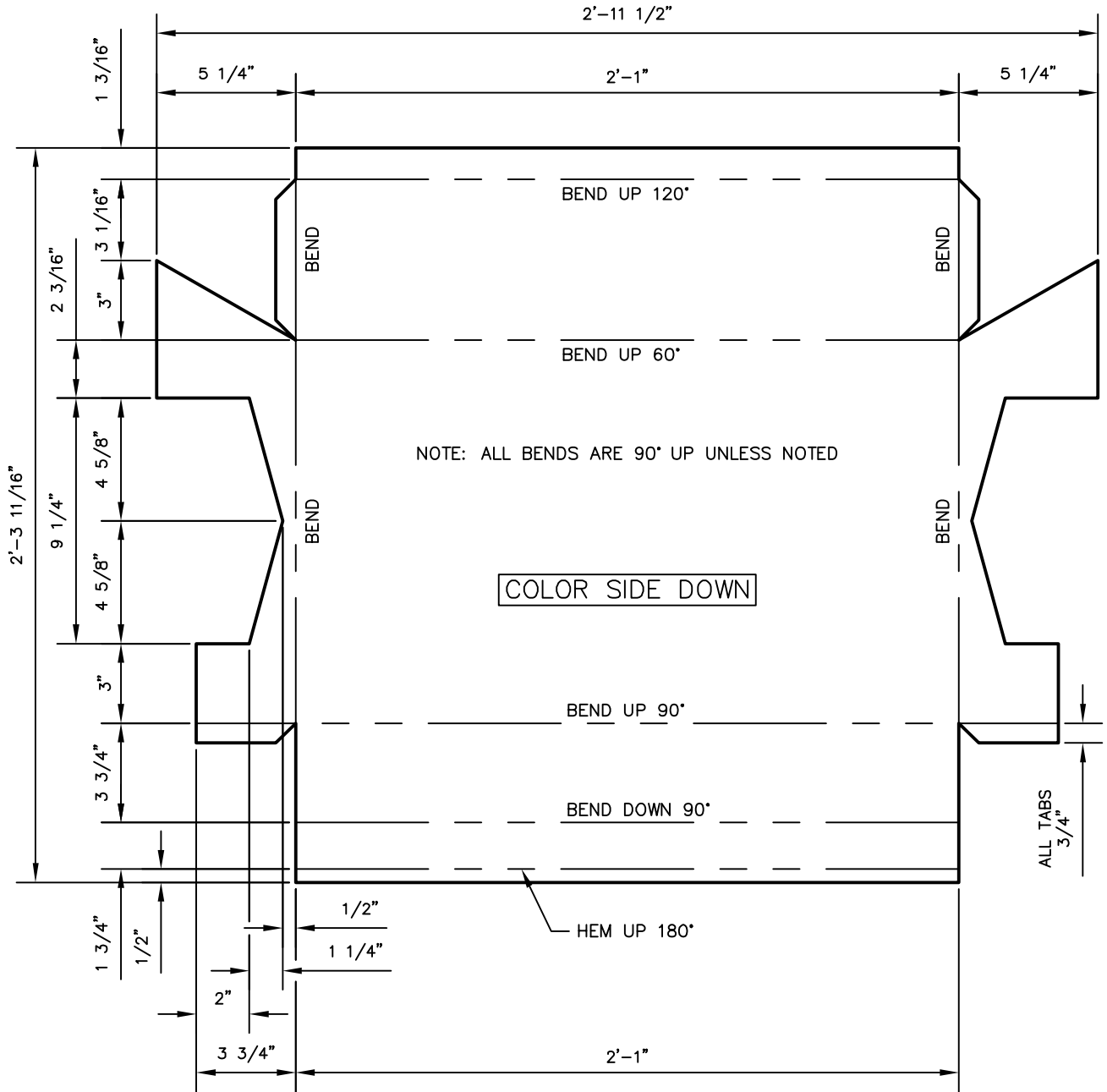
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

## FLOATING PEAK BOX - FINISHED

(FOR UP TO 2:12)

7-01-13 rev.  
7-26-11 rev.  
4-17-02

GIRTH: SEE PATTERN: MXTW-0145 & MXTW-0146  
BENDS: SEE PATTERN: MXTW-0145 & MXTW-0146



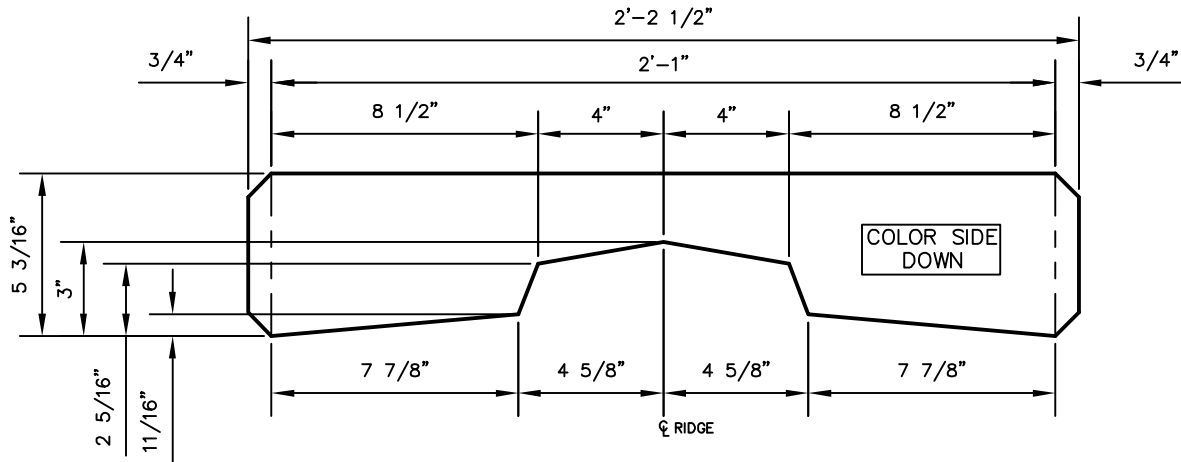
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

**FLOATING PEAK BOX - PATTERN "A"**  
 (FOR UP TO 2:12 PITCH)

7-01-13 rev.  
 7-26-11 rev.  
 4-17-02

GIRTH: 2'-3 11/16" X 2'-11 1/2"  
 BENDS: 90° AND AS SPECIFIED



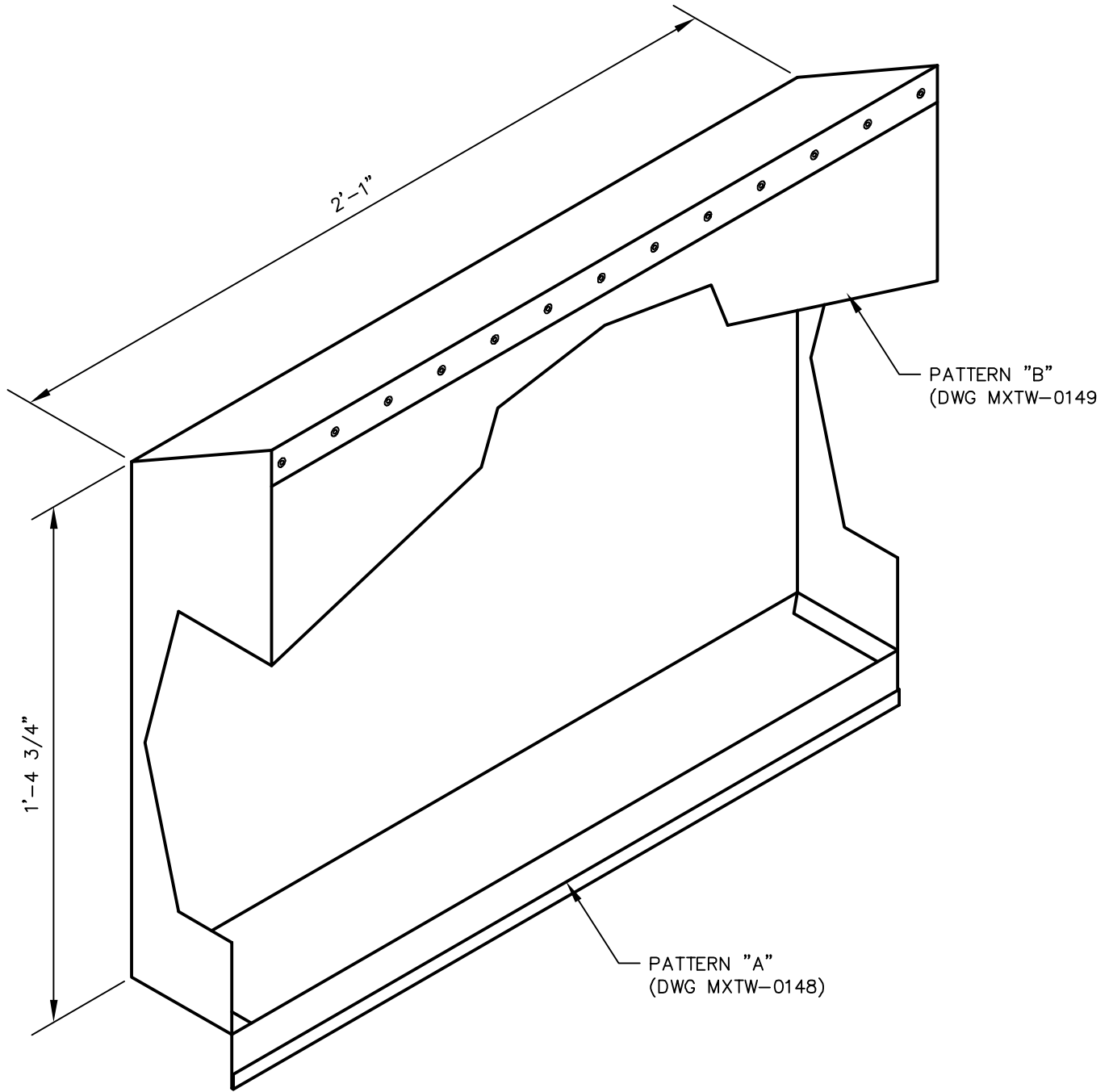


**FLOATING PEAK BOX - PATTERN "B"**  
 (FOR UP TO 2:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

7-01-13 rev.  
 7-26-11 rev.  
 4-17-02

GIRTH: 5 3/16" X 2'-2 1/2"  
 BENDS: UP 90°



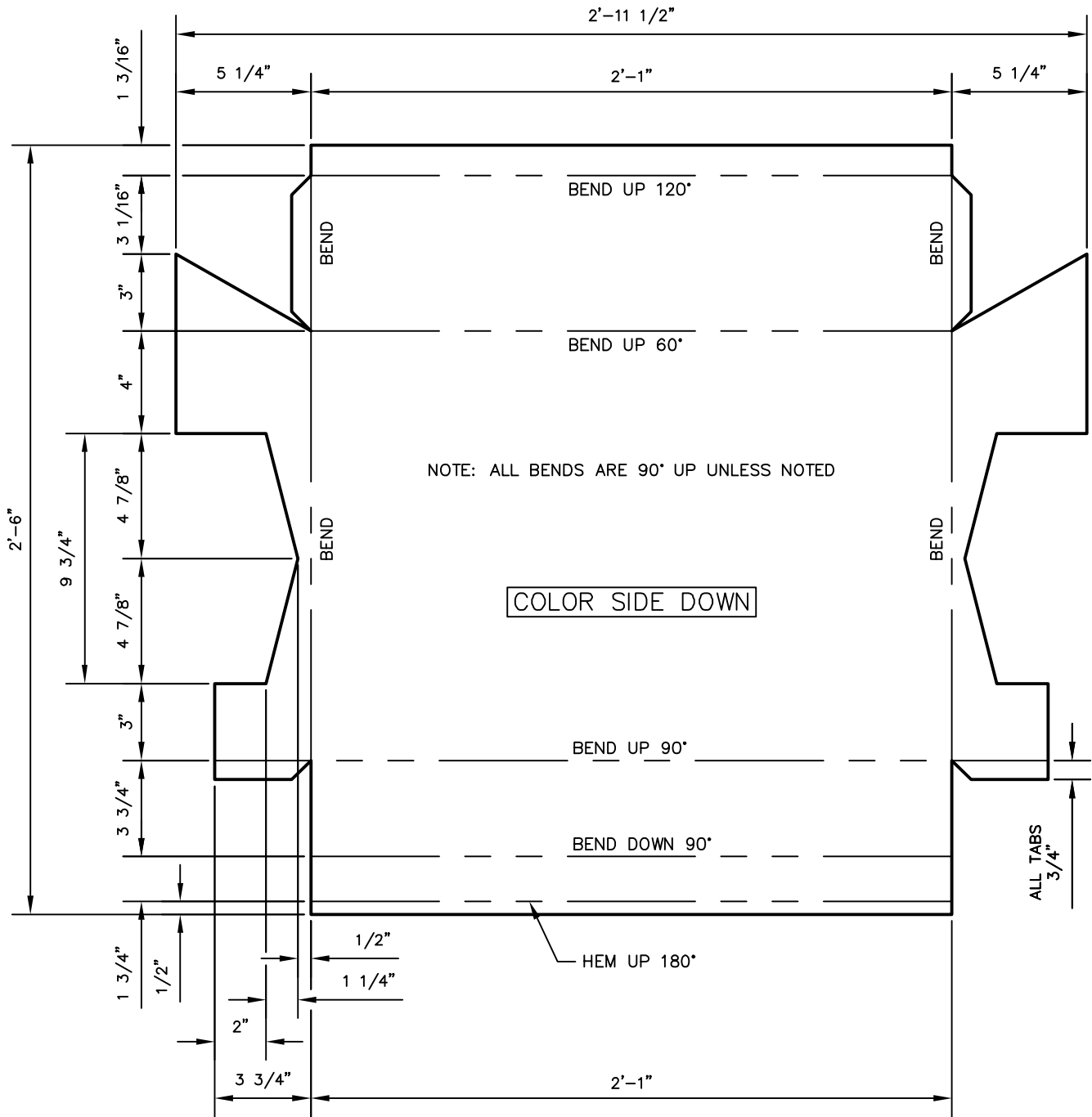
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

## FLOATING PEAK BOX - FINISHED

(FOR 2:12 TO 4:12)

7-01-13 rev.  
7-26-11 rev.  
2-20-04

GIRTH: SEE PATTERN: MXTW-0148 & MXTW-0149  
BENDS: SEE PATTERN: MXTW-0148 & MXTW-0149



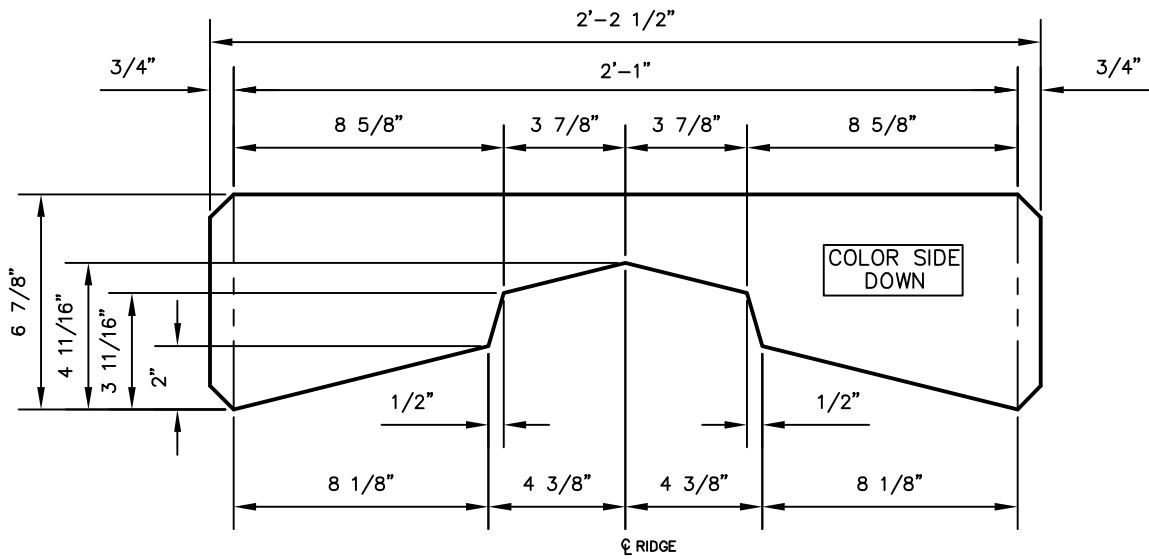
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

## FLOATING PEAK BOX - PATTERN "A"

(FOR 2:12 TO 4:12 PITCH)

7-01-13 rev.  
 7-26-11 rev.  
 1-10-94

GIRTH: 2'-6" X 2'-11 1/2"  
 BENDS: 90° AND AS SPECIFIED



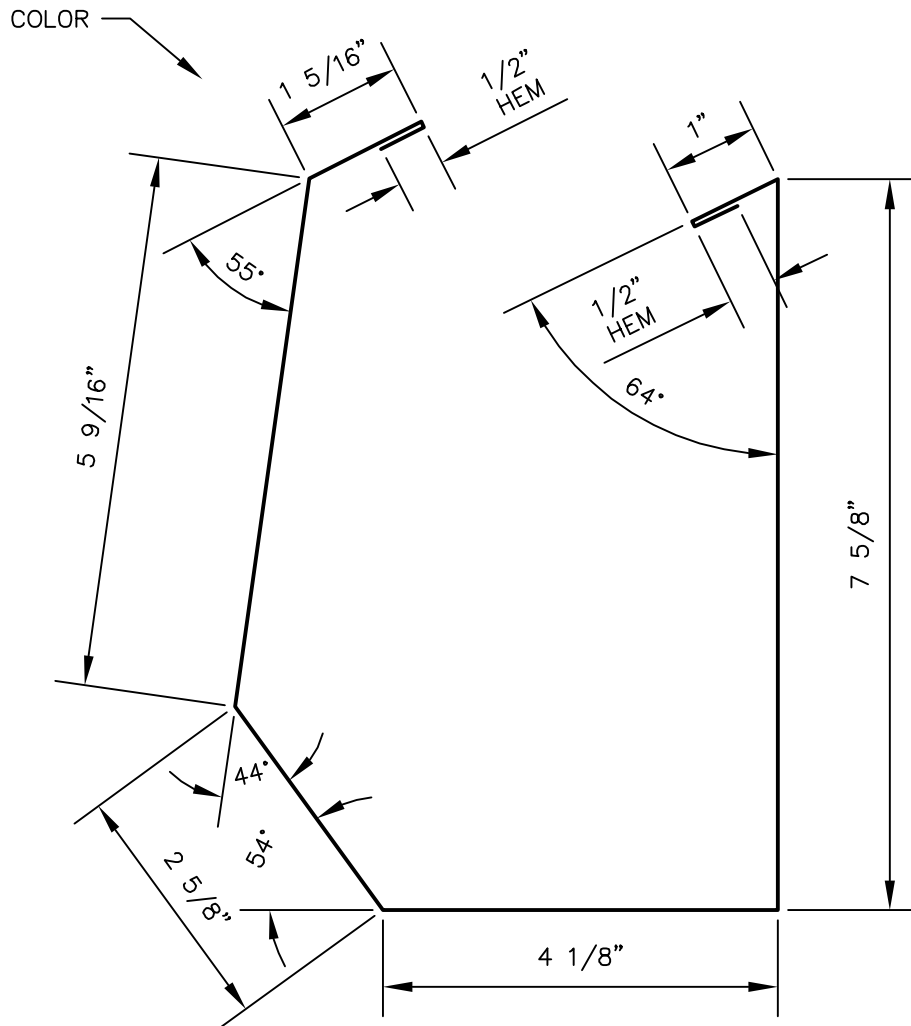
## FLOATING PEAK BOX - PATTERN "B"

(FOR 2:12 TO 4:12 PITCH)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

7-01-13 rev.  
7-26-11 rev.  
4-17-02

GIRTH: 6 7/8" X 2'-2 1/2"  
BENDS: UP 90°

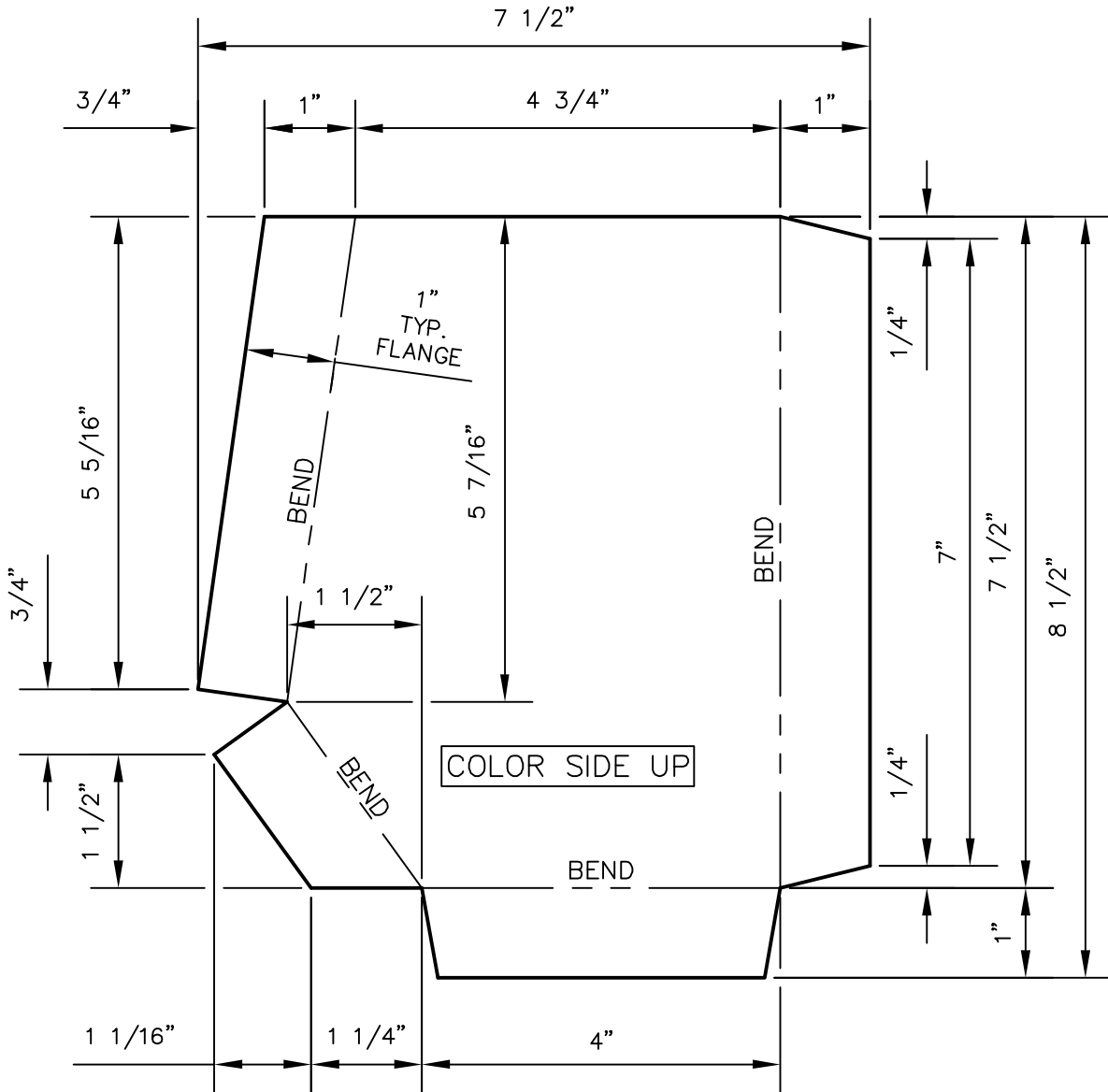


**GUTTER (6:12 PITCH)**

PANEL PROFILES	GAUGE
MAXIMA 2"	24

7-01-13 rev.  
9-27-11 rev.  
7-5-02

GIRTH:  $23 \frac{1}{4}$ "  
BENDS:  $90^\circ$  UNLESS NOTED



### GUTTER END CAP (6:12 PITCH) - PATTERN

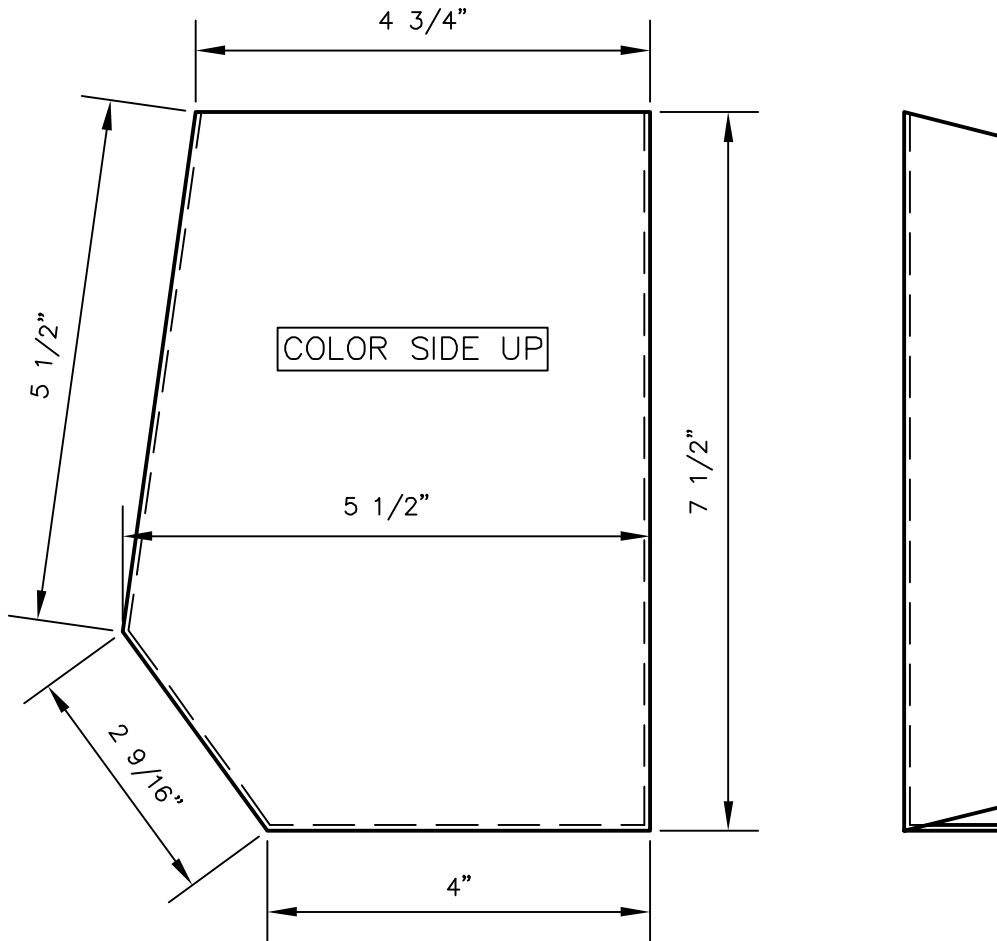
(R.H. SHOWN - L.H. OPP.)

PANEL PROFILES	GAUGE
MAXIMA 2"	24 or 26

8-22-13 rev.  
 9-27-11 rev.  
 7-5-02

GIRTH: 7 1/2" X 8 1/2"  
 BENDS: 90° UNLESS NOTED  
 FINISH DETAIL: MXTW-0161A

111A

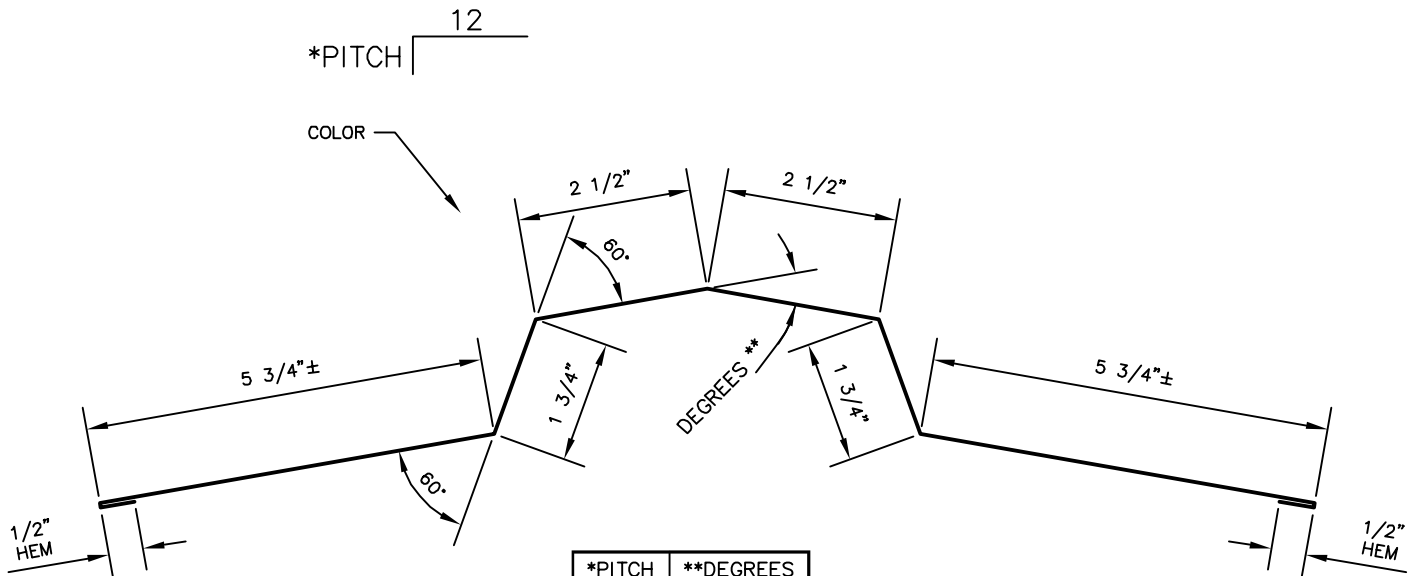


**GUTTER END CAP (6:12 PITCH) - FINISHED**  
(R.H. SHOWN - L.H. OPP.)

PANEL PROFILES	GAUGE
MAXIMA 2"	24 or 26

8-22-13 rev.  
9-27-11 rev.  
7-5-02

GIRTH: SEE PATTERN MXTW-0161  
BENDS: SEE PATTERN MXTW-0161



*PITCH	**DEGREES
1:12	7°
2:12	14°
3:12	20°
4:12	27°
5:12	33°
6:12	39°
7:12	45°
8:12	51°
9:12	57°
10:12	63°
11:12	69°
12:12	75°

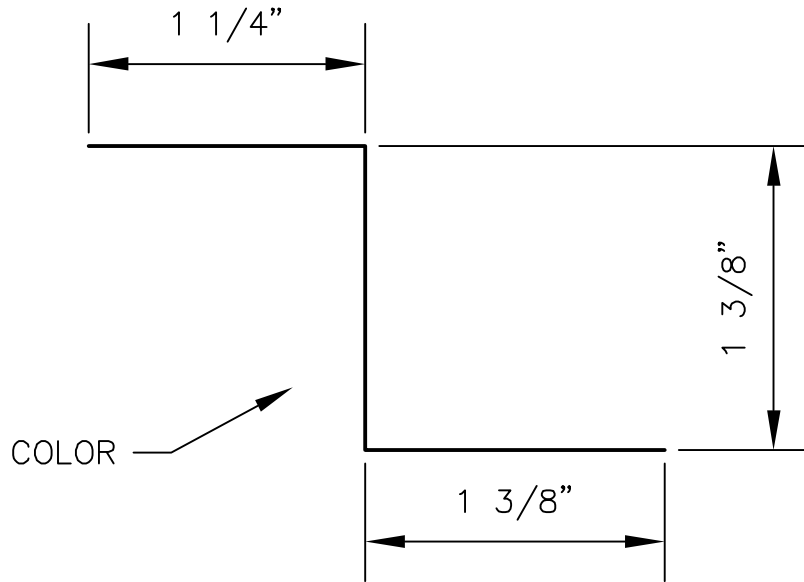
### FLOATING HIP TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24
MASTERLOK-FS	24
MASTERLOK-90	24

7-01-13 rev.  
 7-19-11 rev.  
 5-19-04

GIRTH: 21"  
 BENDS: 90° UNLESS SPECIFIED



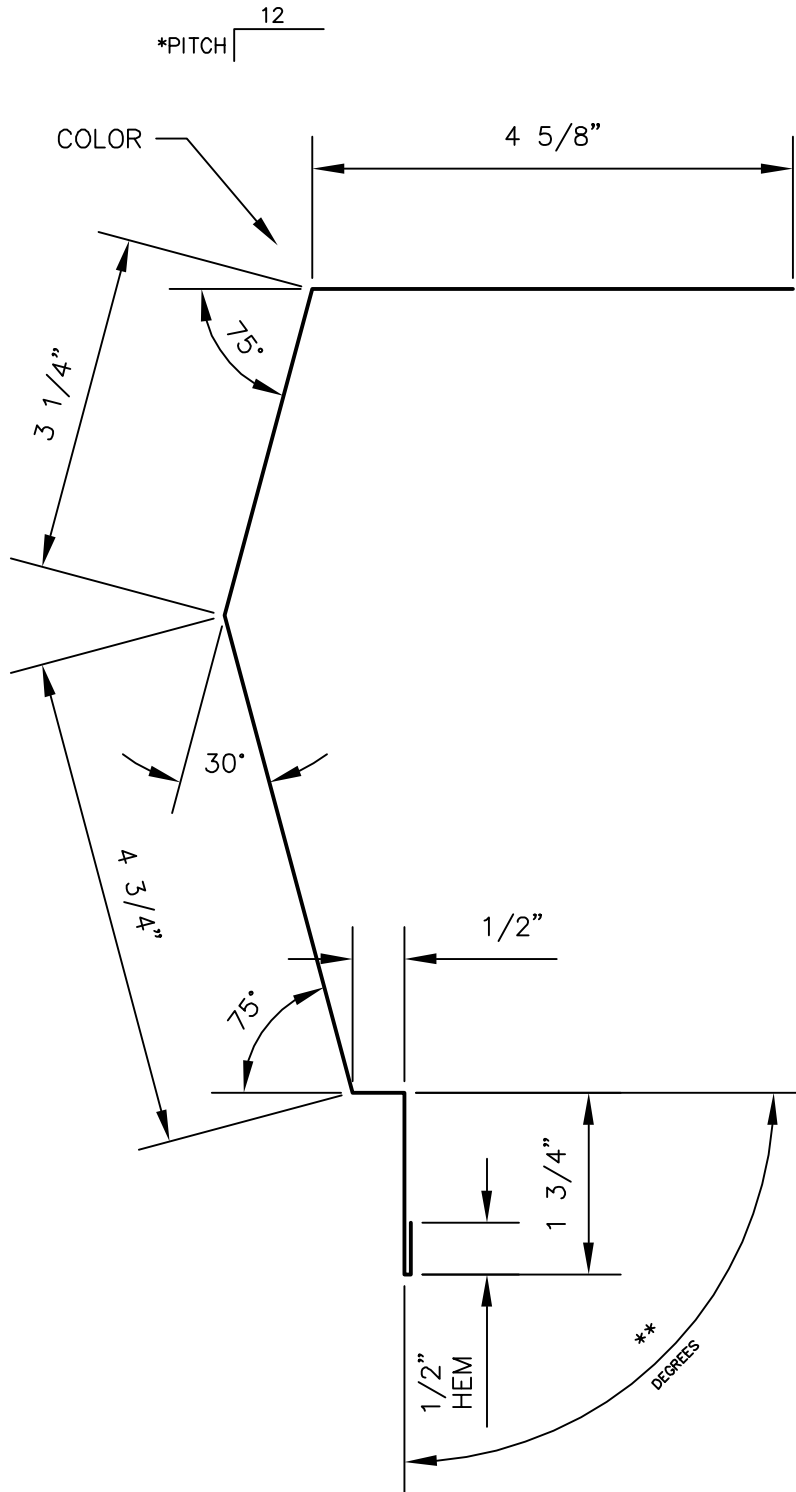


**ZEE CLOSURE**  
(FOR MAXIMA 1.5" PANEL ONLY)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24

7-01-13 rev.  
10-12-11 rev.  
12-16-10 rev.  
7-05-05

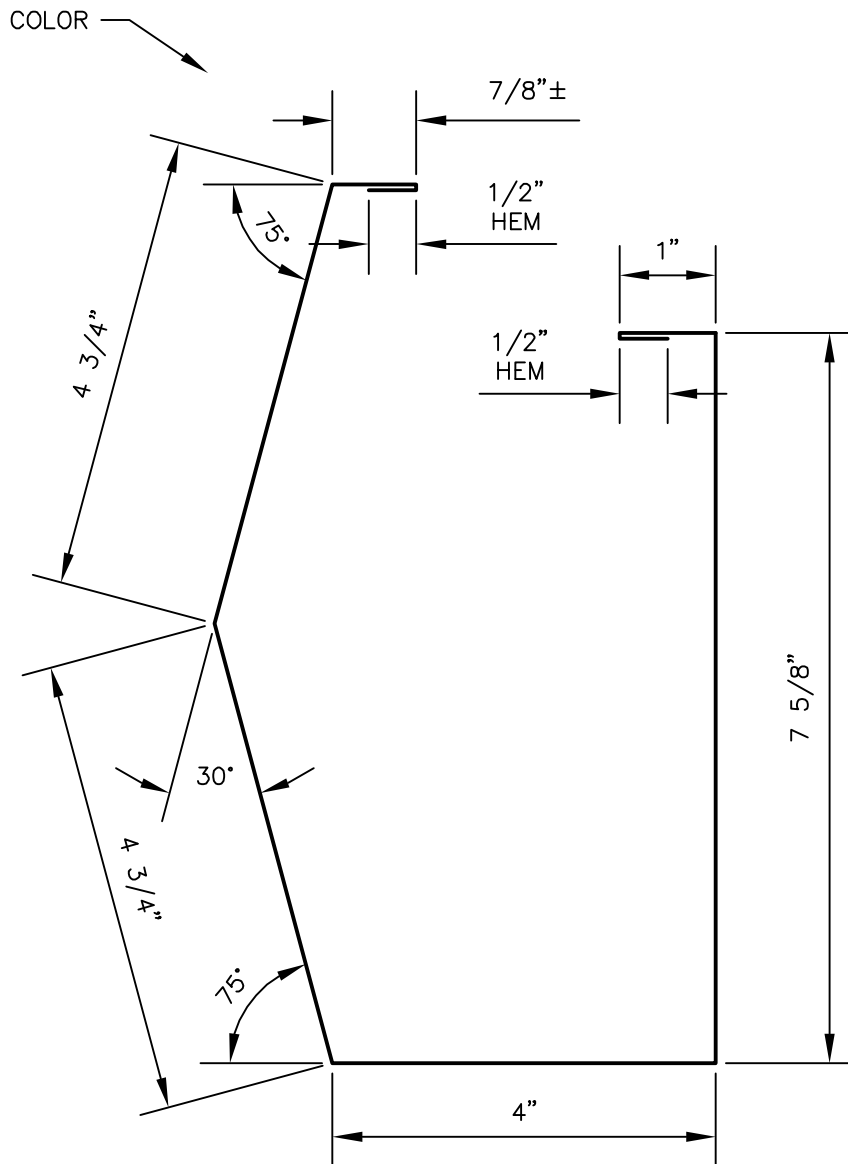
GIRTH: 4"  
BENDS: 90°



*PITCH	**DEGREES
1:12	95°
2:12	99°
3:12	103°
4:12	108°

**SCULPTURED EAVE TRIM**

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24



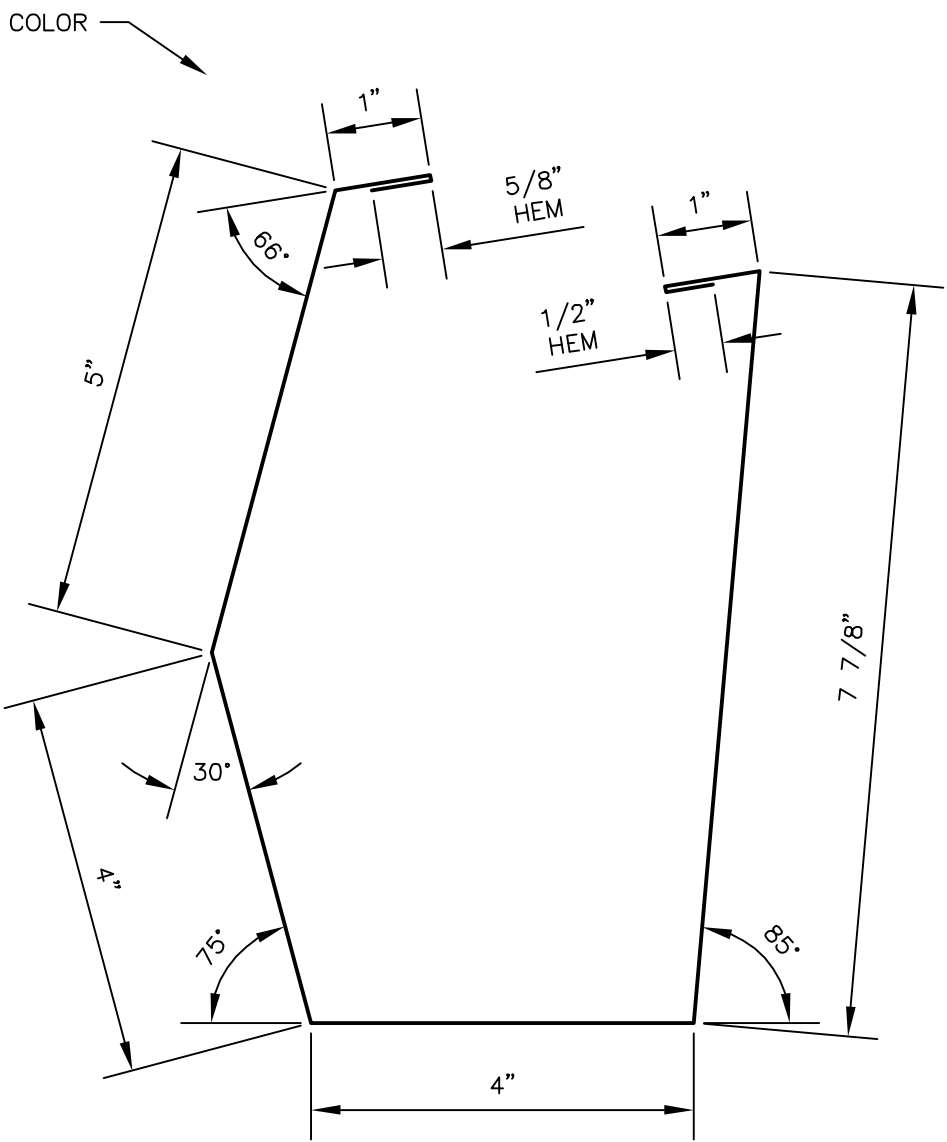
### GUTTER (UP TO 2:12 PITCH)

(R.H. SHOWN - L.H. OPP.)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24

7-01-13 rev.  
 9-27-11 rev.  
 1-15-07 rev.  
 7-05-05

GIRTH: 24"  
 BENDS: 90° UNLESS NOTED



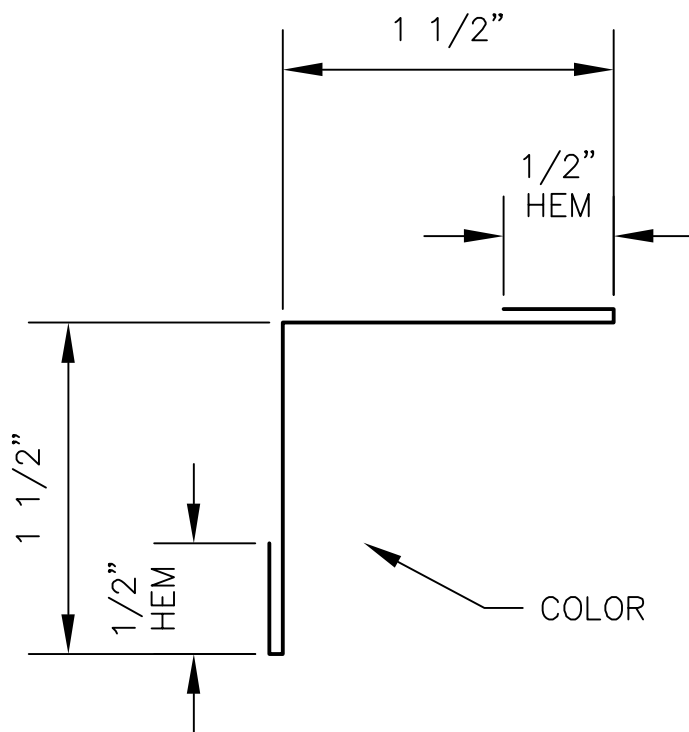
### GUTTER (2:12 TO 4:12 PITCH)

(R.H. SHOWN - L.H. OPP.)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24

7-01-13 rev.  
9-27-11 rev.  
1-15-07 rev.  
7-05-05

GIRTH: 24"  
BENDS: 90° UNLESS NOTED



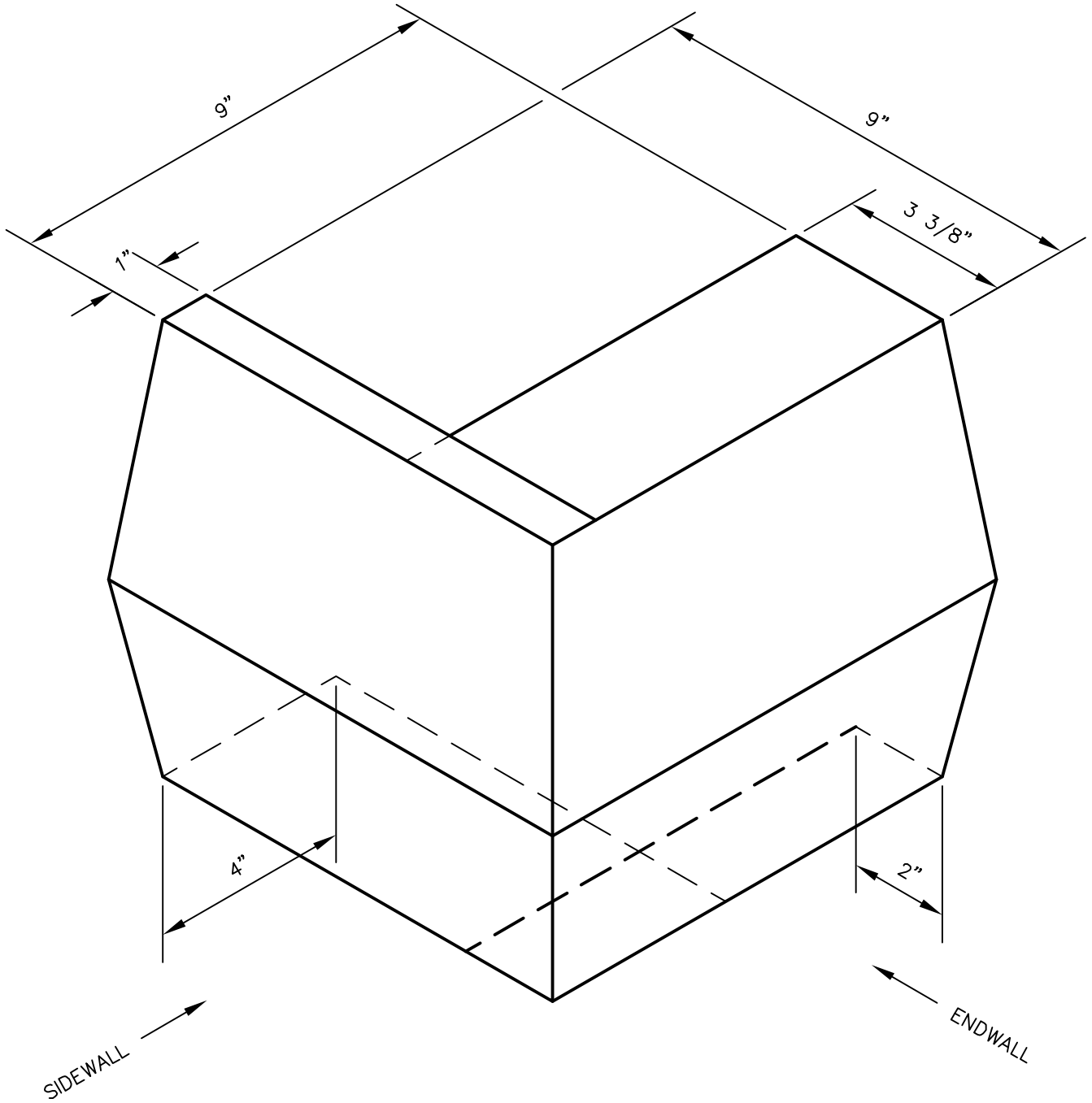
ANGLE TRIM

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24
MAXIMA 2"	24
MAXIMA 3"	24
MAXIMA ADV	24

7-01-13 rev.  
 10-12-11 rev.  
 9-24-10

GIRTH: 4"  
 BENDS: 90°

193A



PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

## OUTSIDE CORNER BOX - FINISHED

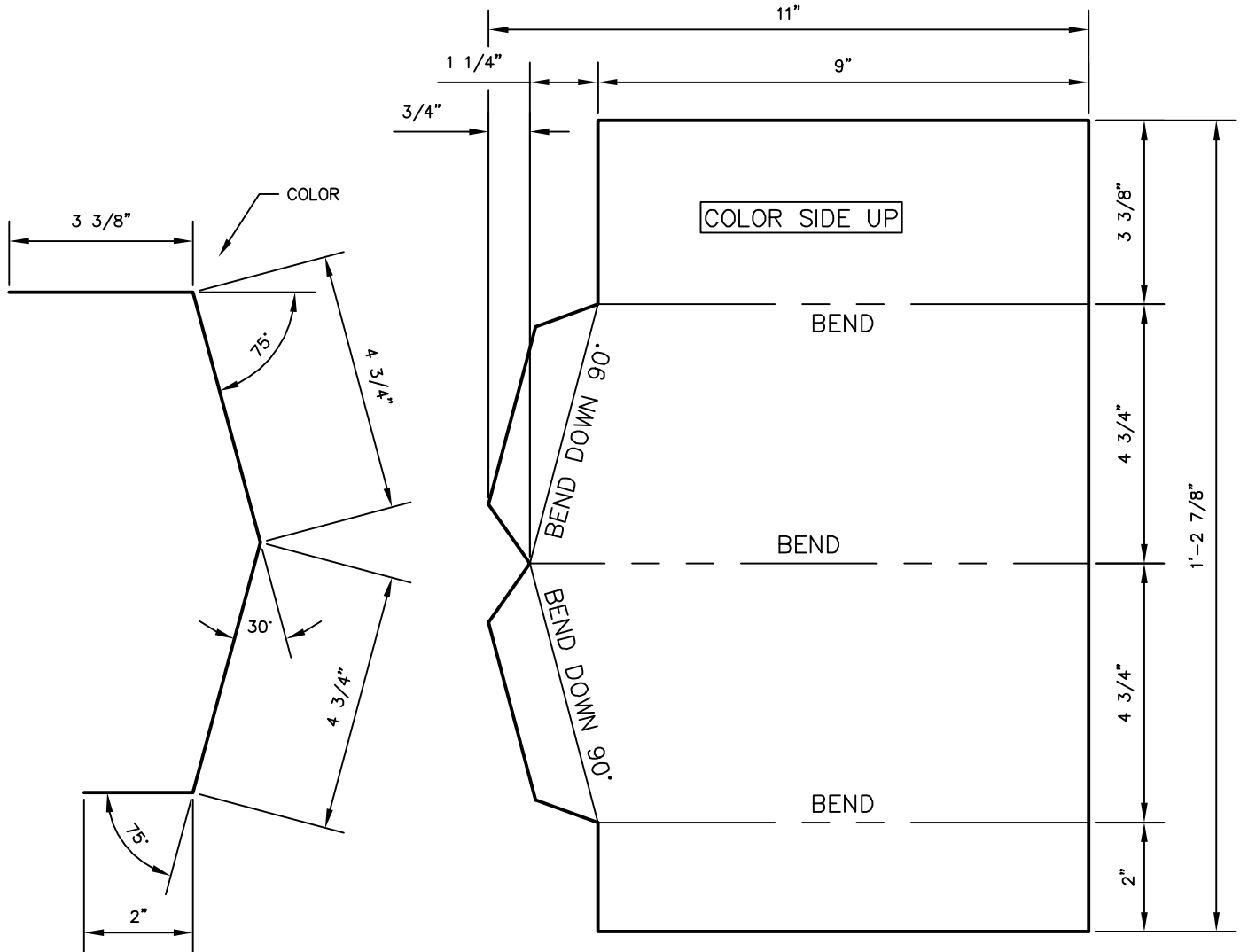
(RIGHT HAND SHOWN)

(LEFT HAND OPP.)

(1/2:12 - 2:12 PITCHES)

6-6-18 rev.  
8-26-13 rev.  
3-16-94

GIRTH: SEE PATTERN MXTW-0172 & MXTW-0173  
BENDS: SEE PATTERN MXTW-0172 & MXTW-0173



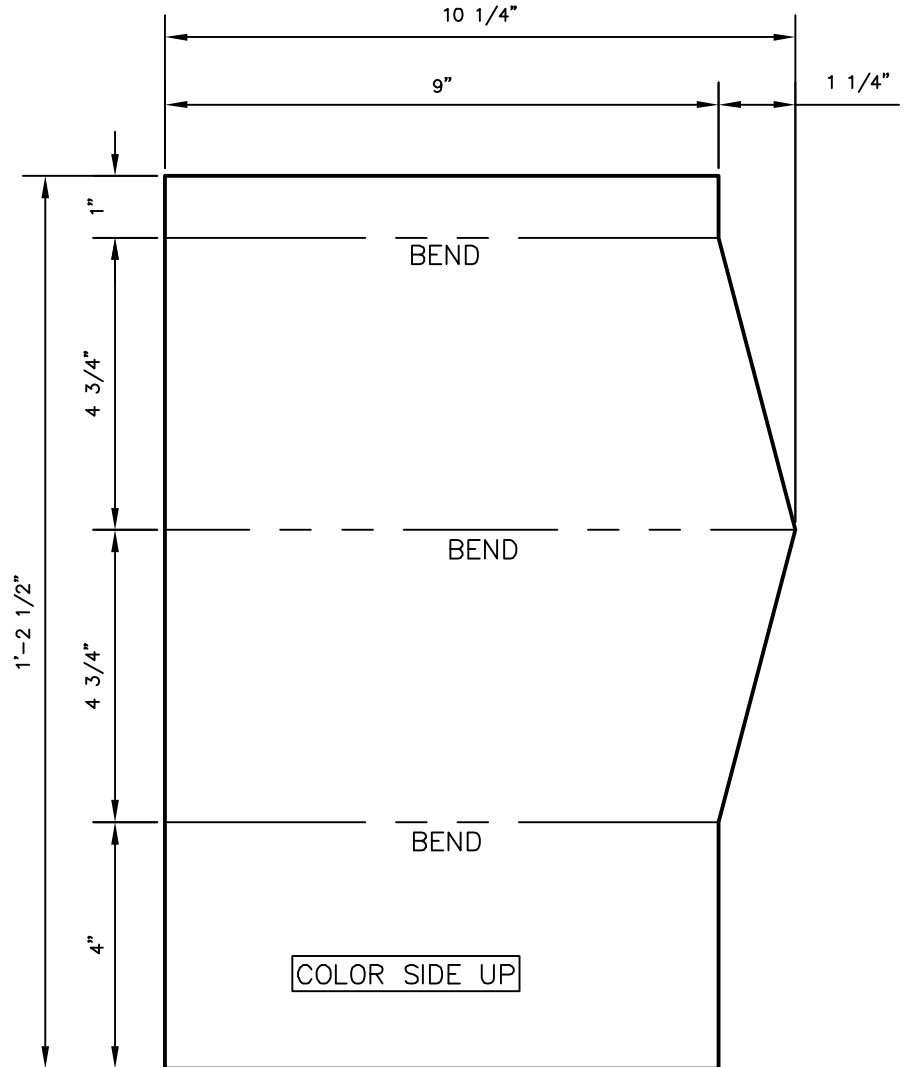
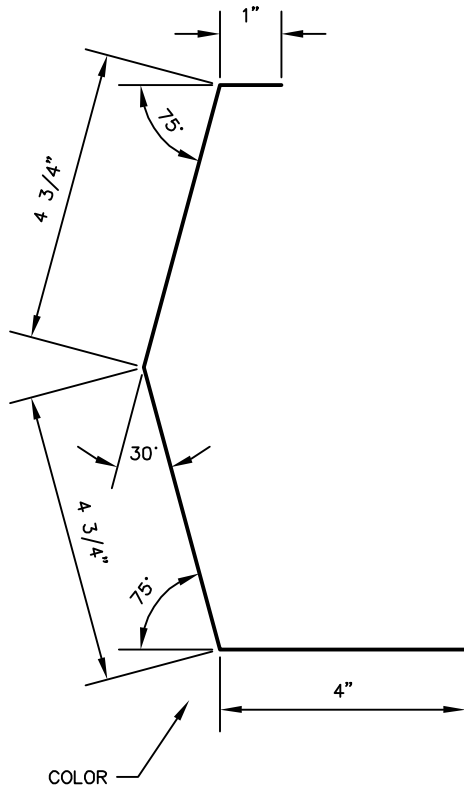
## OUTSIDE CORNER BOX - RAKE PATTERN

(FOR UP TO 2:12 PITCH)  
 (ASSEMBLE 1 R.H. & 1 L.H.)  
 (RIGHT HAND SHOWN - LEFT HAND OPP.)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

6-6-18 rev.  
 8-26-13 rev.  
 3-16-94

GIRTH: 1'-2 7/8" X 11"  
 BENDS: DOWN 90° AND AS SPECIFIED



## OUTSIDE CORNER BOX - EAVE PATTERN

(FOR UP TO 2:12 PITCH)  
 (ASSEMBLE 1 R.H. & 1 L.H.)  
 (RIGHT HAND SHOWN - LEFT HAND OPP.)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

6-6-18 rev.  
 8-26-13 rev.  
 3-16-94

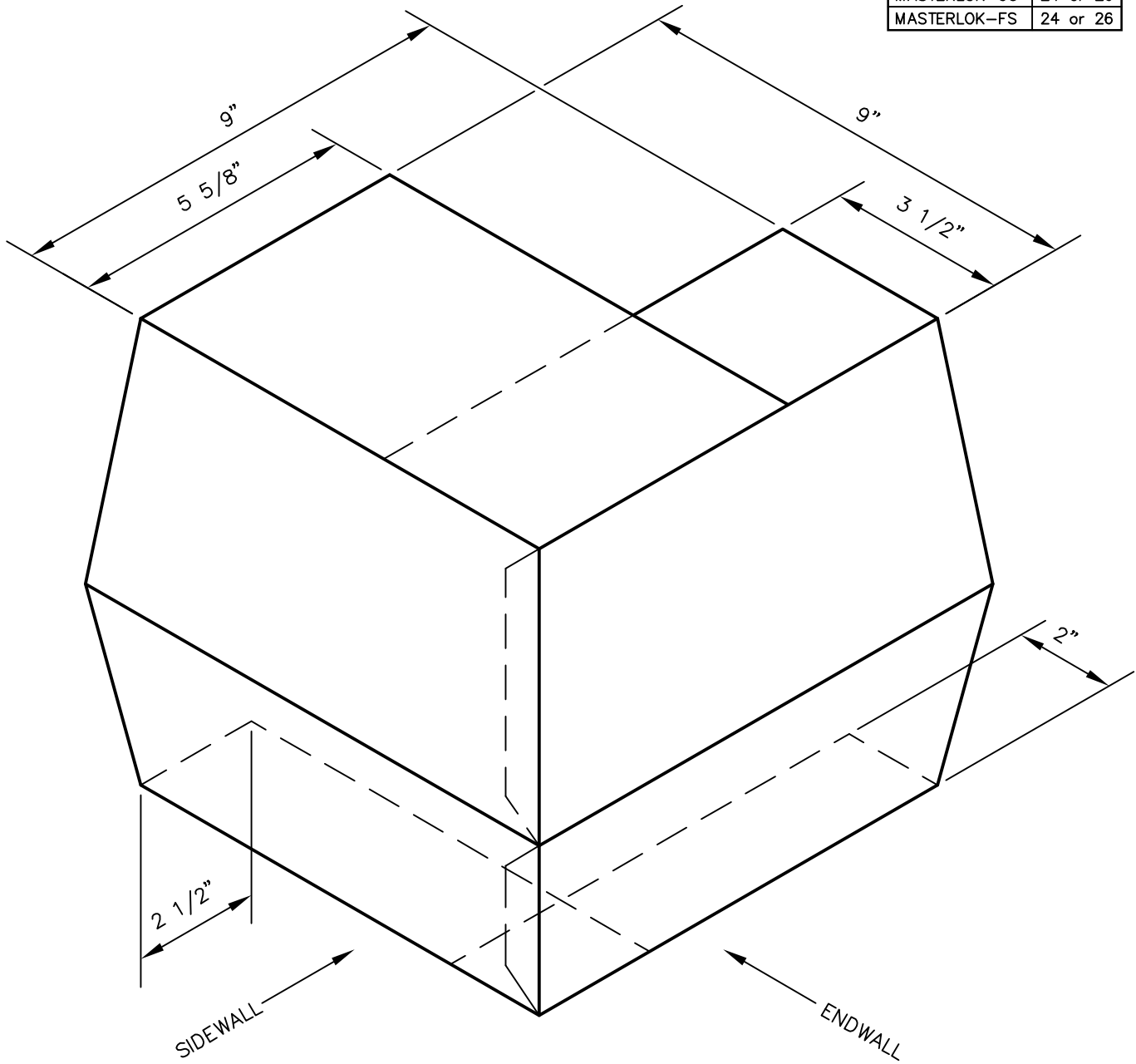
GIRTH: 10 1/4" X 1'-2 1/2"  
 BENDS: AS SPECIFIED



204A



PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

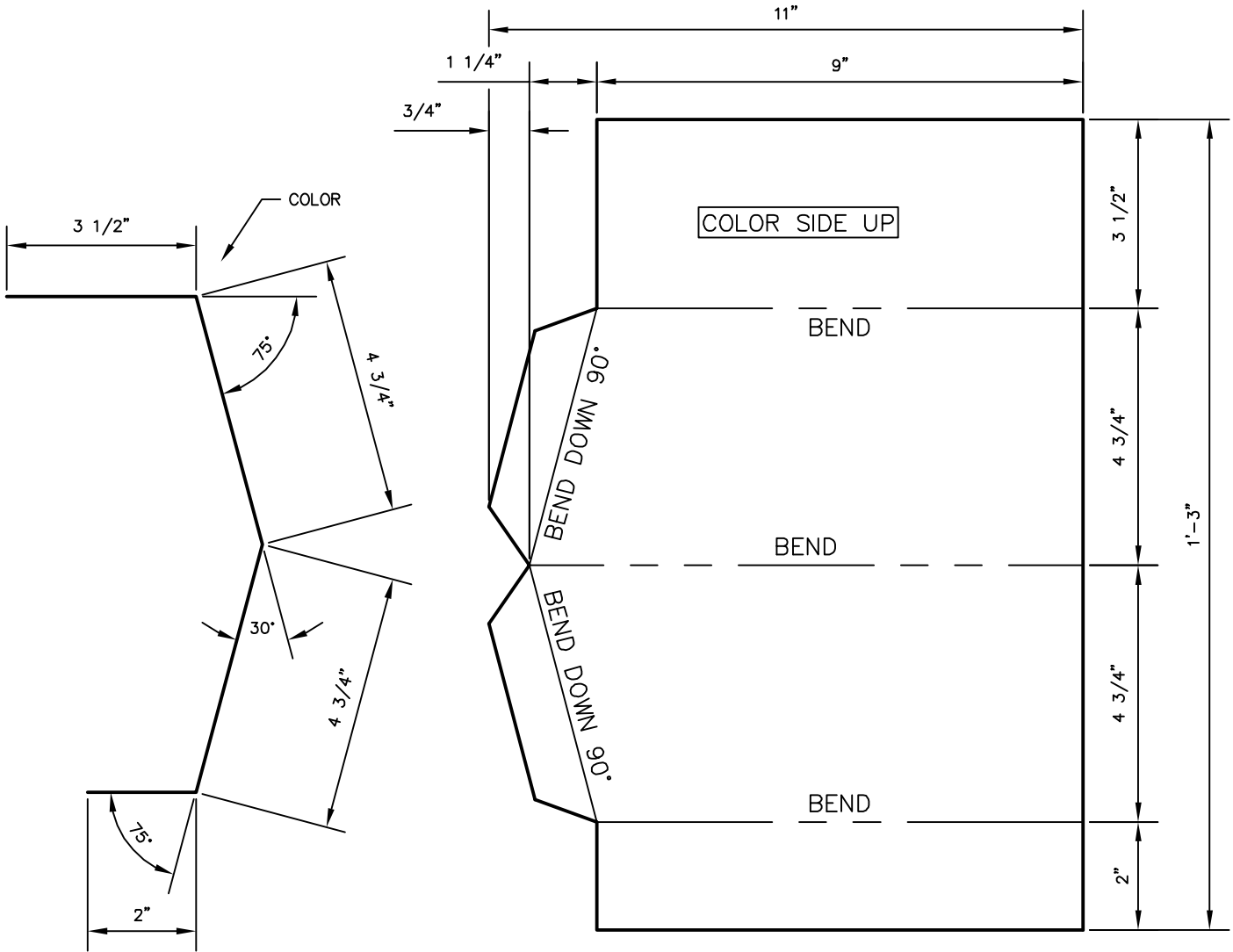


## HIGH-SIDE CORNER BOX - FINISHED

(RIGHT HAND SHOWN)  
(LEFT HAND OPP.)

4-6-15 rev.  
7-26-11 rev.  
5-9-06 rev.  
2-20-04

GIRTH: SEE PATTERN MXTW-0175 & MXTW-0176  
BENDS: SEE PATTERN MXTW-0175 & MXTW-0176



## HIGH-SIDE CORNER BOX - RAKE PATTERN

(ASSEMBLE 1 R.H. & 1 L.H.)  
 (RIGHT HAND SHOWN - LEFT HAND OPP.)

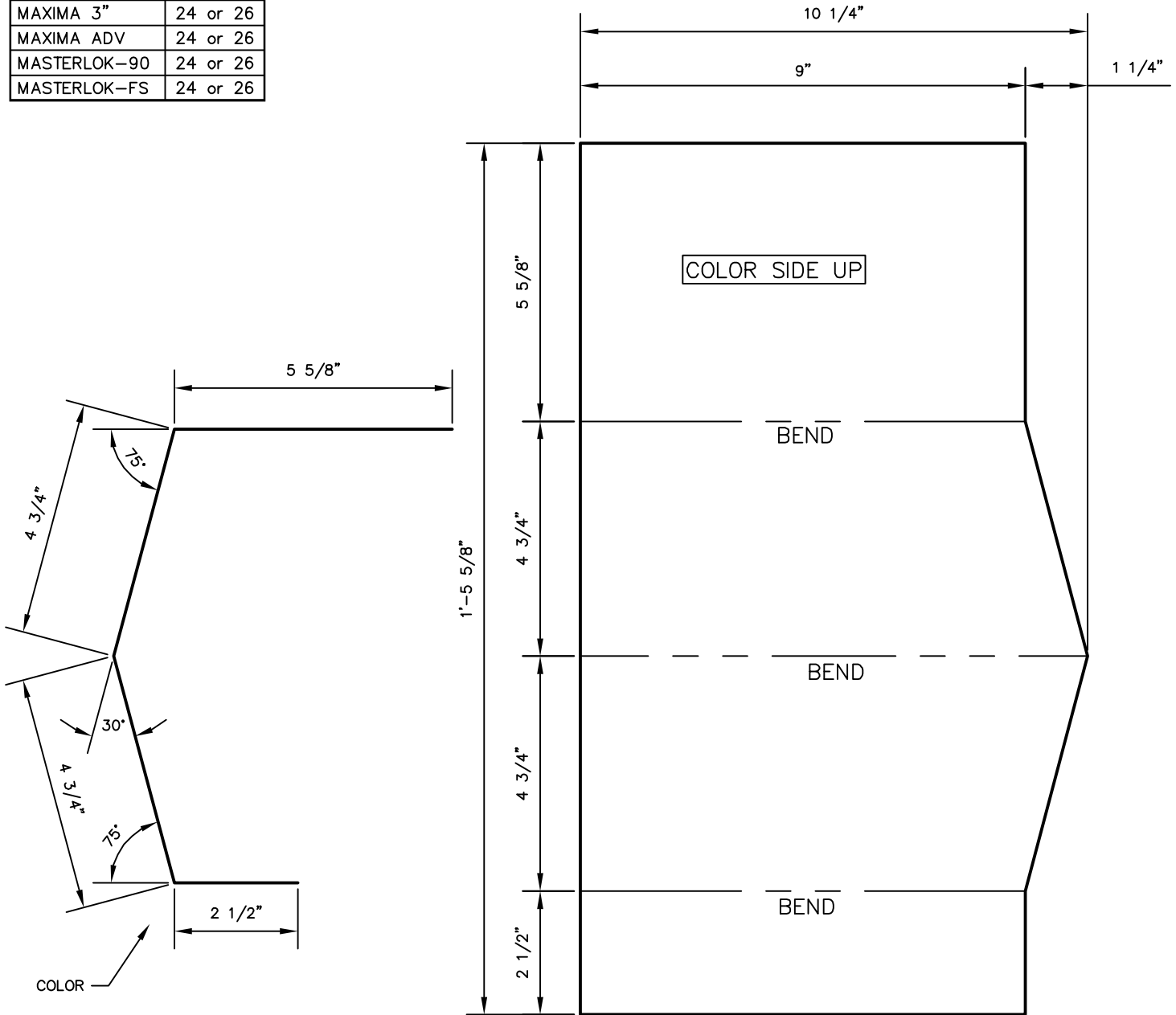
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

4-6-15 rev.  
 7-26-11 rev.  
 3-16-94

GIRTH: 1'-3" X 11"  
 BENDS: DOWN 90° AND AS SPECIFIED



PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

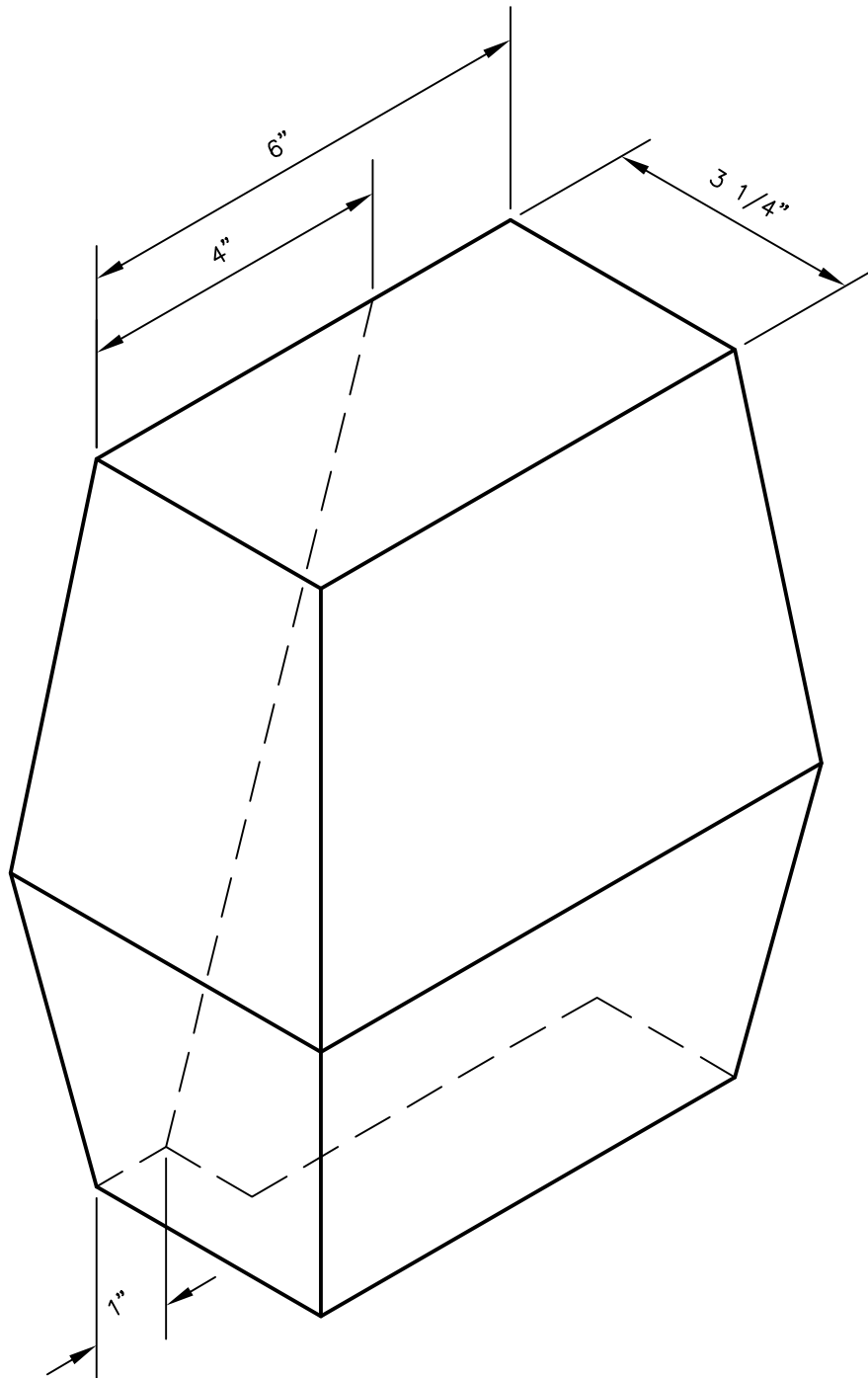


## HIGH-SIDE CORNER BOX - EAVE PATTERN

(FOR UP TO 2:12 PITCH)  
 (ASSEMBLE 1 R.H. & 1 L.H.)  
 (RIGHT HAND SHOWN - LEFT HAND OPP.)

4-6-15 rev.  
 7-26-11 rev.  
 3-16-94

GIRTH: 10 1/4" X 1'-5 5/8"  
 BENDS: UP 90°



PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

**GUTTER CORNER BOX for SCULPTURED GUTTER - FINISHED**

(R.H. SHOWN - L.H. OPPTS.)  
 (FOR UP TO 4:12 PITCH)

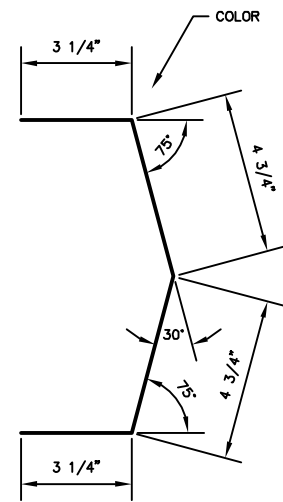
4-20-15 rev.  
 7-29-11 rev.  
 5-09-06 rev.  
 1-03-94

GIRTH: SEE PATER: MXTW-0178  
 BENDS: SEE PATER: MXTW-0178

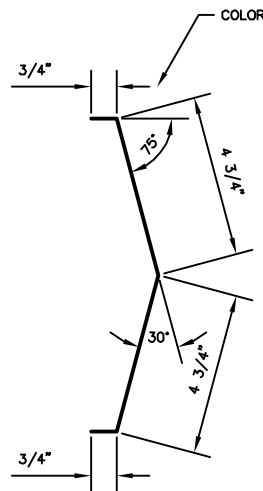
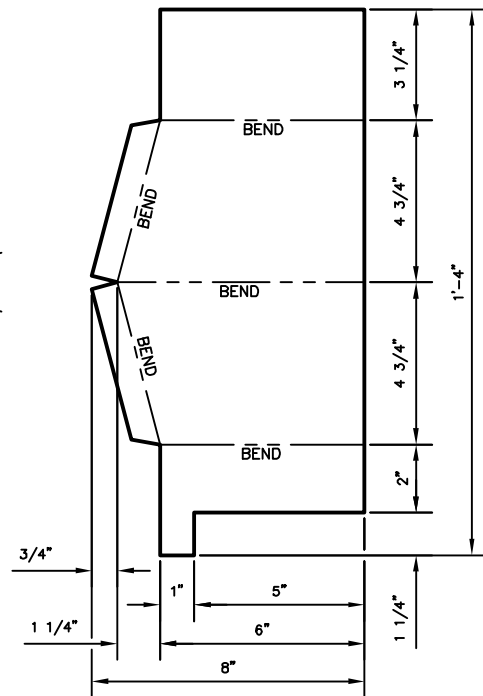
200B

200C

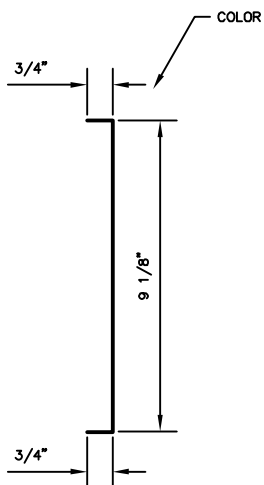
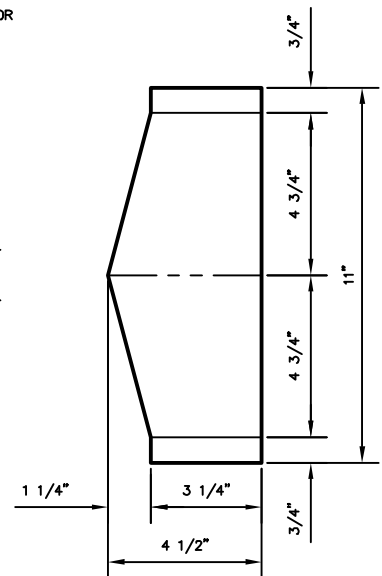
200D



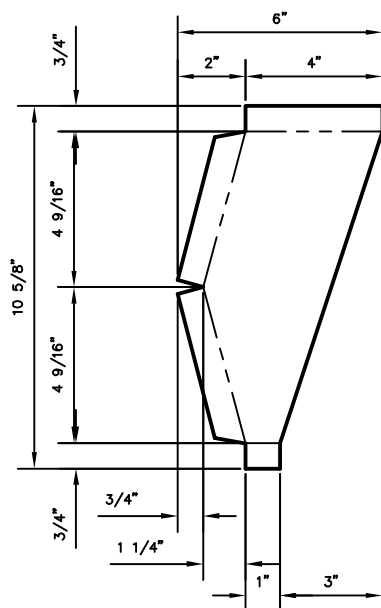
GIRTH: 8" X 1'-4"  
BENDS: AS SPECIFIED



GIRTH: 4 1/2" X 11"  
BENDS: AS SPECIFIED



GIRTH: 6" X 10 5/8"  
BENDS: 90°



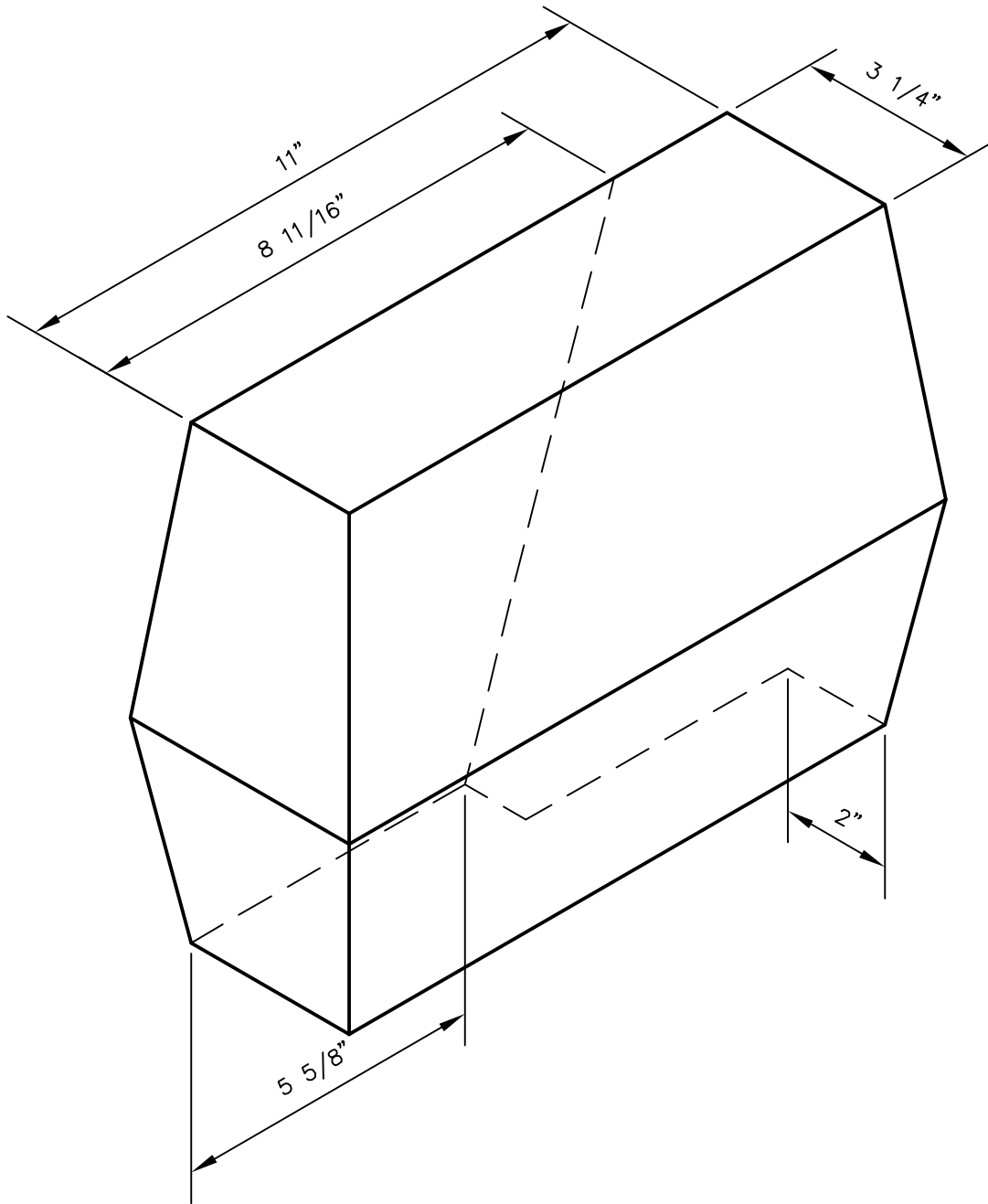
PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

## GUTTER CORNER BOX for SCULPTURED GUTTER - PATTERNS

(R.H. SHOWN - L.H. OPP.)  
(FOR UP TO 4:12 PITCH)

4-20-15 rev.  
7-29-11 rev.  
5-09-06 rev.  
1-03-94

SEE FINISHED: MXTW-0177



**GUTTER CORNER BOX for STANDARD GUTTER - FINISHED**

(RIGHT HAND SHOWN)  
 (LEFT HAND OPP.)  
 (2:12 - 4:12 PITCHES)

PANEL PROFILES	GAUGE
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26

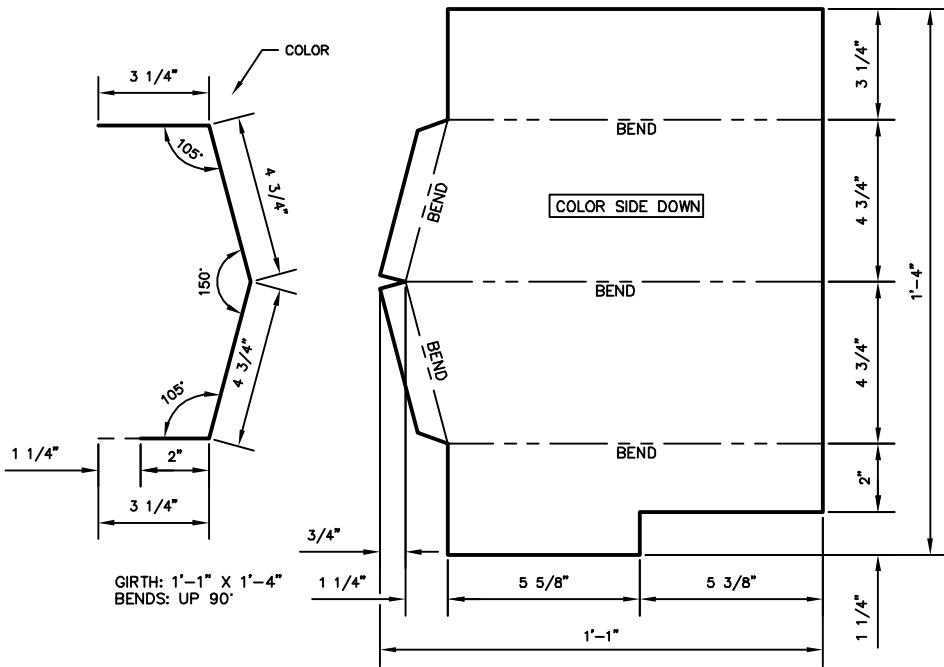
6-6-18 rev.  
 4-20-15 rev.  
 3-17-94

GIRTH: SEE PATTERN MXTW-0180  
 BENDS: SEE PATTERN MXTW-0180

196B

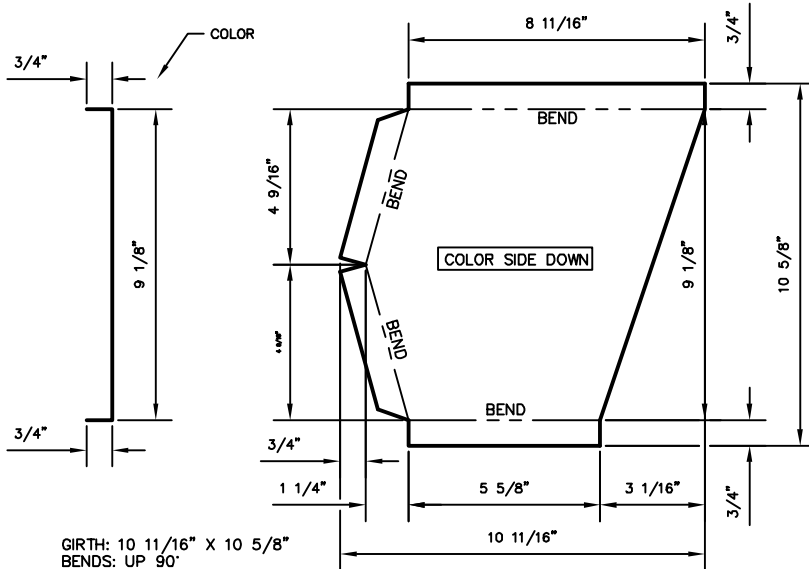
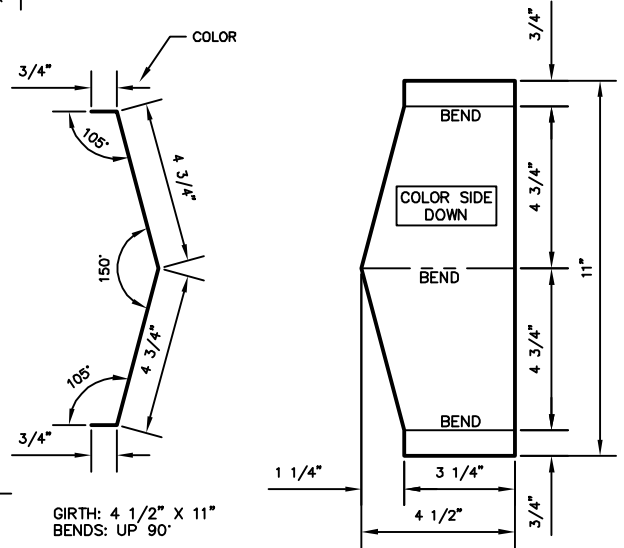
196C

196D



## GUTTER CORNER BOX for STANDARD GUTTER - PATTERN

(R.H. SHOWN - L.H. OPP.)  
(FOR 2:12 TO 4:12 PITCH)



PANEL PROFILES	GAUGE
MASTERLOK-90	24 or 26
MASTERLOK-FS	24 or 26
MAXIMA 1.5"	24 or 26
MAXIMA 2"	24 or 26
MAXIMA 3"	24 or 26
MAXIMA ADV	24 or 26

6-6-18 rev.  
4-20-15 rev.  
7-29-11 rev.  
2-20-04

SEE FINISHED: MXTW-0179